

## GROUP 14 - FUEL SYSTEM – 14-1

# Group 14

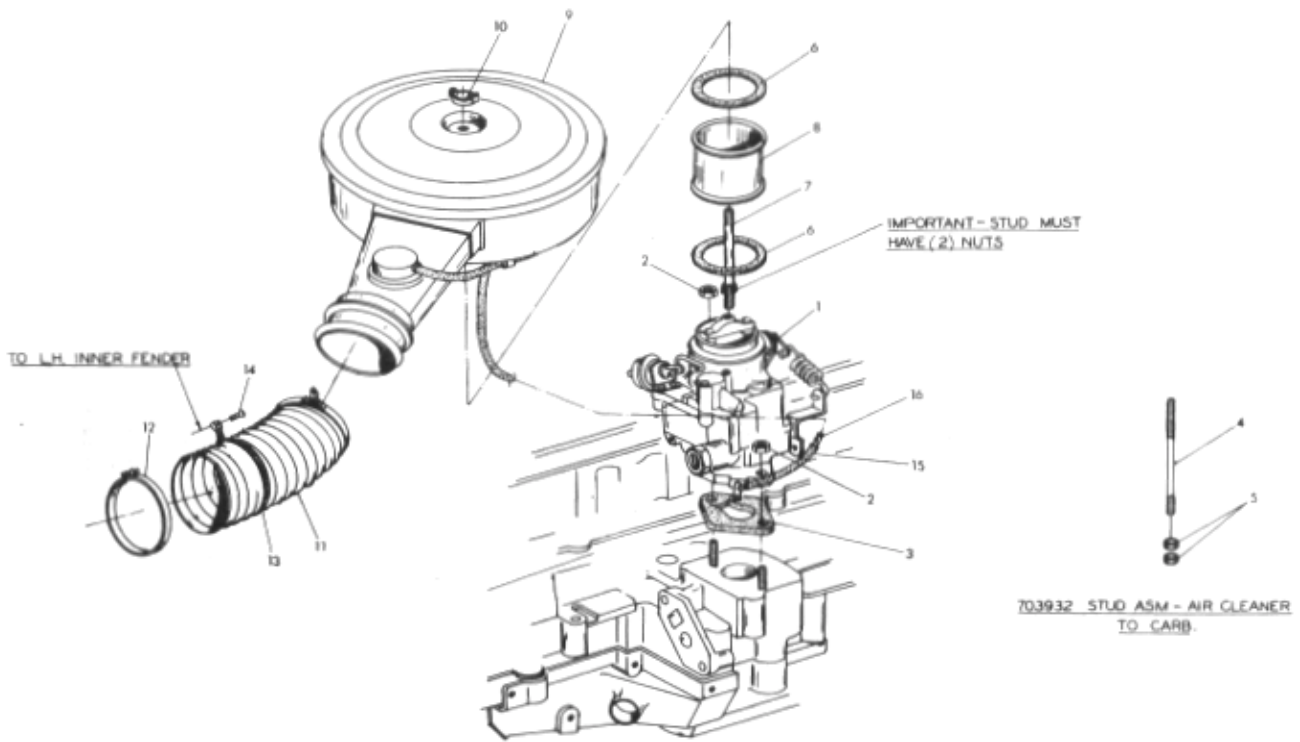
## FUEL SYSTEM

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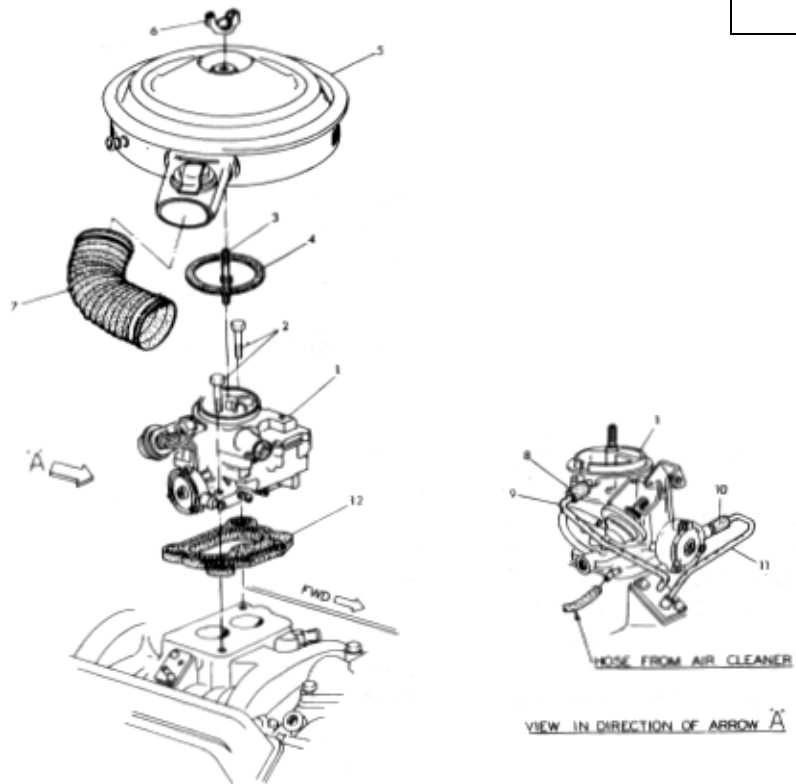
**GROUP 14 - FUEL SYSTEM – 14-2**

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**Figure 14-1 Carburetor & Air Cleaner, 6 Cylinder**

A	A	A	A
11	11	12	12
	E		E



**Figure 14-2 Carburetor & Air Cleaner, 305 8 Cylinder  
Checker Motors Corp.**

## GROUP 14 - FUEL SYSTEM – 14-3

Item	Part Number	Description	Qty
Figure 14-1 CARBURETOR & AIR CLEANER, 6 CYLINDER			
1	011315	Carb. Asm. - 6 Cyl. - Federal	1
	011316	Carb. Asm. - 6 Cyl. - California	1
2	120369	Nut (3/8-24 Hex)	2
3	706301	Insulator - Carb. Heat	1
4	706085	Stud - Carburetor to Air Cleaner	1
5	120375	Nut (1/4-20 Hex)	2
6	702284	Gasket - Air Cleaner to Carb	2
7	703932	Stud Asm. - Air Cleaner to Carburetor	1
8	706339	Extension - Carburetor to Air Cleaner	1
9	705887	Cleaner Asm. - Air	1
	05132	Filter Element (AI 69CW)	1
	05134	Breather (FB-59)	1
	05901	Diaphragm Motor Package	1
	05902	Thermal Sensor Package	1
	05805	Rubber Hose (5/32 ID X 20") Carburetor to Air Cleaner	1
	05806	Rubber Hose (5/32 ID X 23") Air Cleaner to Diaphragm Housing	1
10	126177	Wing Nut (1/4-20)	1
11	651862	Duct Asm. - Carb. Air Intake	1
12	451229	Clamp Asm. (3.19" Hose)	1
13	626935	Cable Tie - Lock Type	1
14	161901	Screw (#10 X 5/8 PHCR)	1
15	706593	Hose - Choke Pull Off Switch	1
16	706973	Connector (3/16 Hose)	1

### Figure 14-2 CARBURETOR & AIR CLEANER, 305 - 8 CYLINDER

1	011338	Carb. Asm. - 305	1
2	180081	Bolt (5/16-18 X 1 1/4 Hex)	2
3	701236	Stud Asm. - Air Cleaner	1
4	704548	Gasket - Carb. to Air Cleaner	1
5	705964	Cleaner Asm. - Air	1
	05137	Filter Element (A348C)	1
	05134	Breather (FB-59)	1
	05916	Diaphragm Motor Package	1
	05902	Thermal Sensor Package	1
	05802	Rubber Hose (8" Long)	1
	05803	Rubber Hose (13" Long)	1
6	126177	Wing Nut (1/4-20)	1
7	651863	Duct Asm. - Carb. Air Intake	1
8	706390	Hose - Trans. Vacuum Control Tube	1
9	706635	Pipe - Choke Air	1
10	706616	Hose - Carb. to Choke Heat Pipe	1
11	706636	Pipe - Choke Heat	1
12	705417	Insulator - Carb. Heat	1

# GROUP 14 - FUEL SYSTEM – 14-4

A	A	A	A
11	11	12	12
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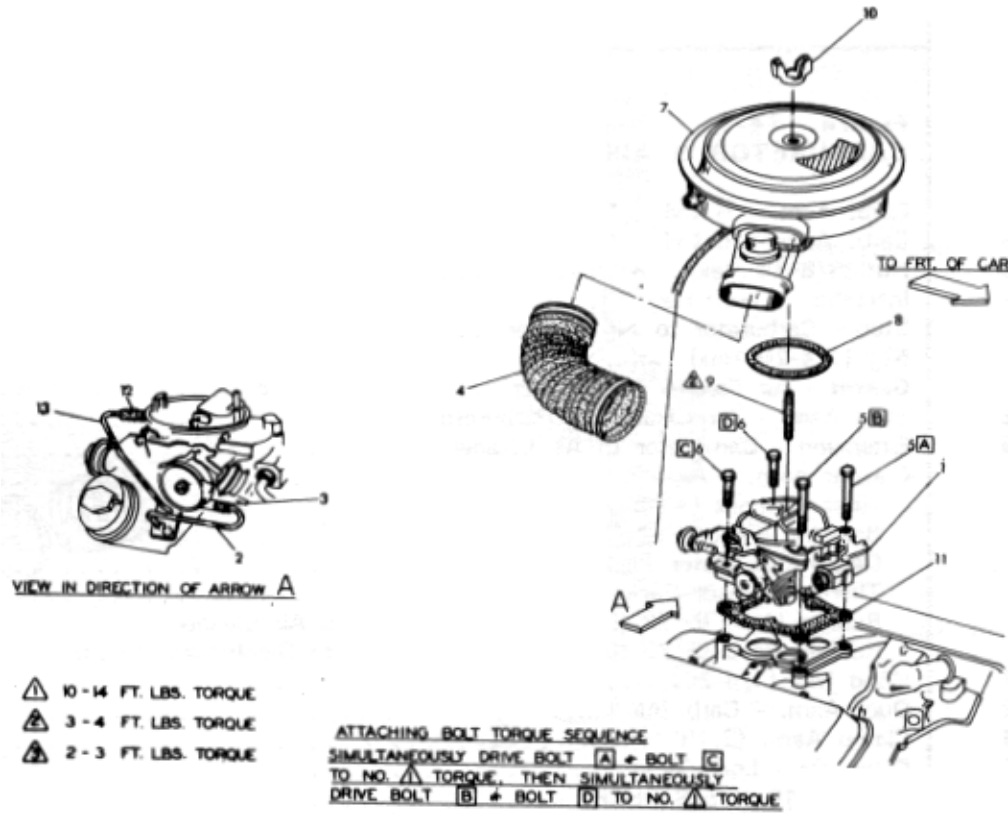


Figure 14-3 Carburetor & Air Cleaner, 350 - 8 Cylinder

A	A	
11	12	

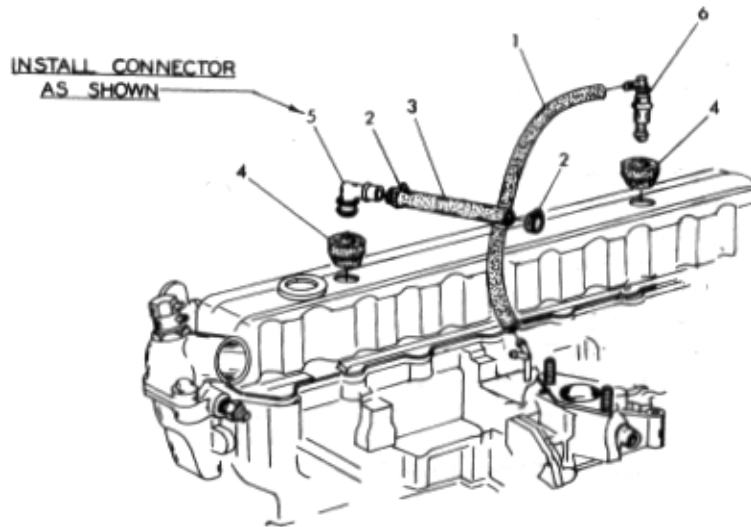


Figure 14-4 Crankcase Ventilation, 6 Cylinder .Federal

## GROUP 14 - FUEL SYSTEM – 14-5

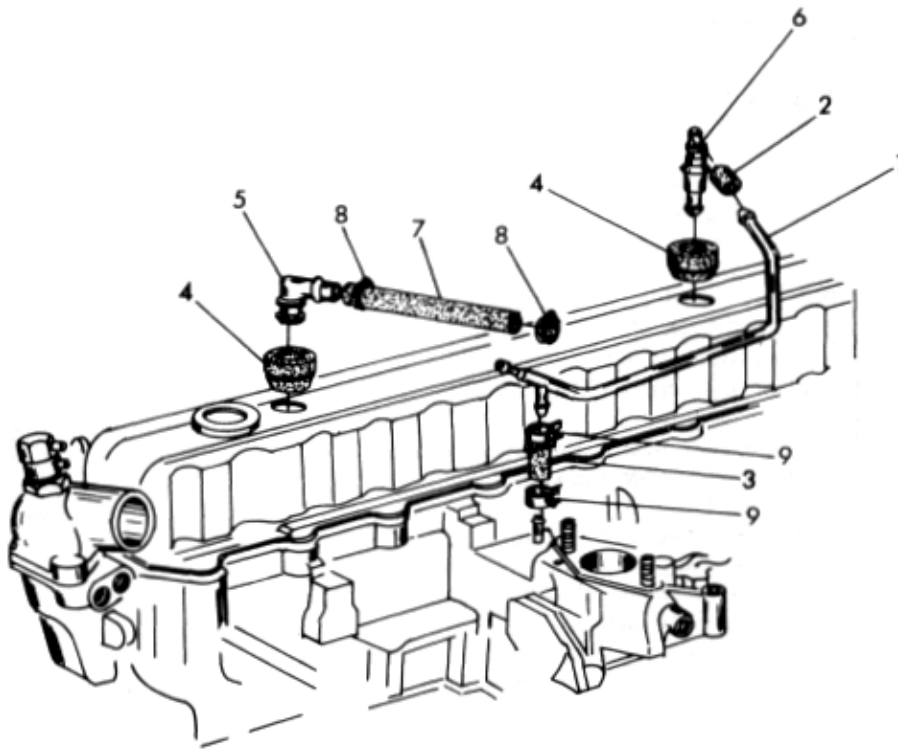
Item	Part Number	Description	Qty
Figure 14-3 CARBURETOR & AIR CLEANER, 350 - 8 CYLINDER			
1	011343	Carb. Asm. - 350	1
2	706636	Pipe - Choke Heat	1
3	706616	Hose - Carb. to Choke Heat Pipe	1
4	651863	Duct Asm. - Carb. Air Intake	1
5	189297	Bolt (5/16-18 X 3 3/4 Hex)	2
6	180081	Bolt (5/16-18 X 1 1/4 Hex)	2
7	705889	Cleaner Asm. - Air	1
	05137	Filter Element (A348C)	1
	05134	Breather (FB-59)	1
	05916	Diaphragm Motor Package	1
	05902	Thermal Sensor Package	1
	05802	Rubber Hose (8" Long)	1
	05803	Rubber Hose (13" Long)	1
8	706968	Gasket - Air Cleaner to Carburetor	1
9	706983	Stud - Air Cleaner to Carburetor	1
10	126177	Nut Wing (1/4-20)	1
11	705787	Insulator Asm. - Carb. Heat	1
12	706390	Hose - Carb. to Choke Heat Pipe	1
13	708036	Pipe - Choke Air	1

### Figure 14-4 CRANKCASE VENTILATION, 6 CYLINDER – FEDERAL

1	708038	Hose - Crankcase Vent Valve to Manifold	1
2	454358	Clamp - Hose	2
3	706591	Hose - Crankcase Vent to Air Cleaner (.719 ID X 8.5")	1
4	708029	Grommet - Crankcase Vent	2
5	706846	Connector - Crankcase Vent Hole	1
6	705965	Valve Asm. - Crankcase Vent	1

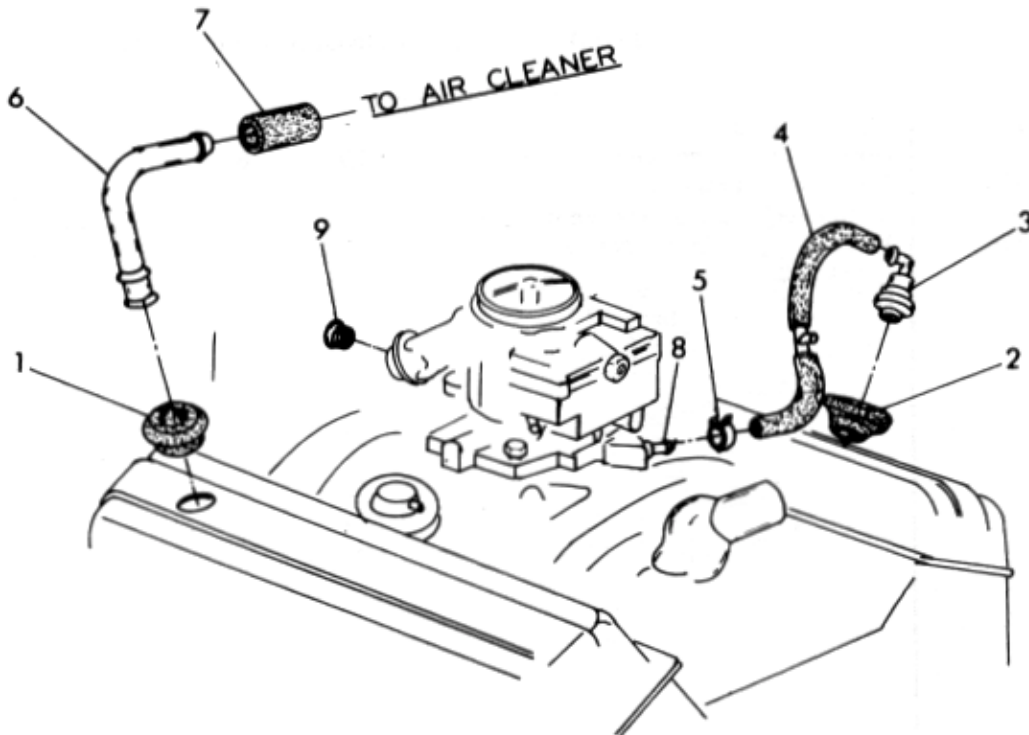
**GROUP 14 - FUEL SYSTEM – 14-6**

A		A	
11		12	



*Figure 14-5 Crankcase Ventilation. 6 Cylinder. California*

A	A	A	A
11	11	12	12
	E		E



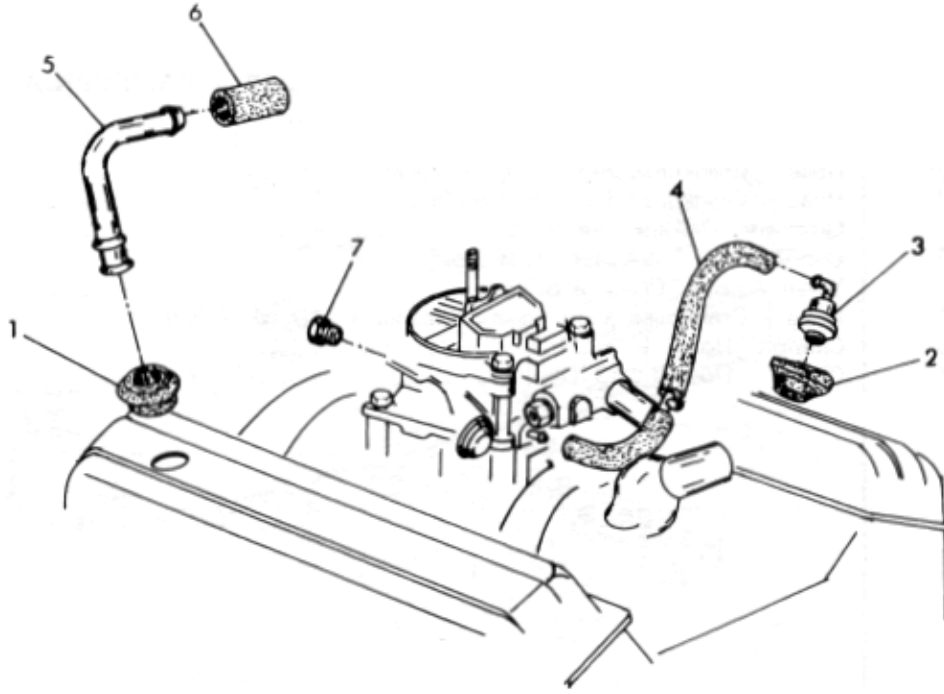
*Figure 14-4 Crankcase Ventilation, 305 – 8 Cylinder*

## GROUP 14 - FUEL SYSTEM – 14-7

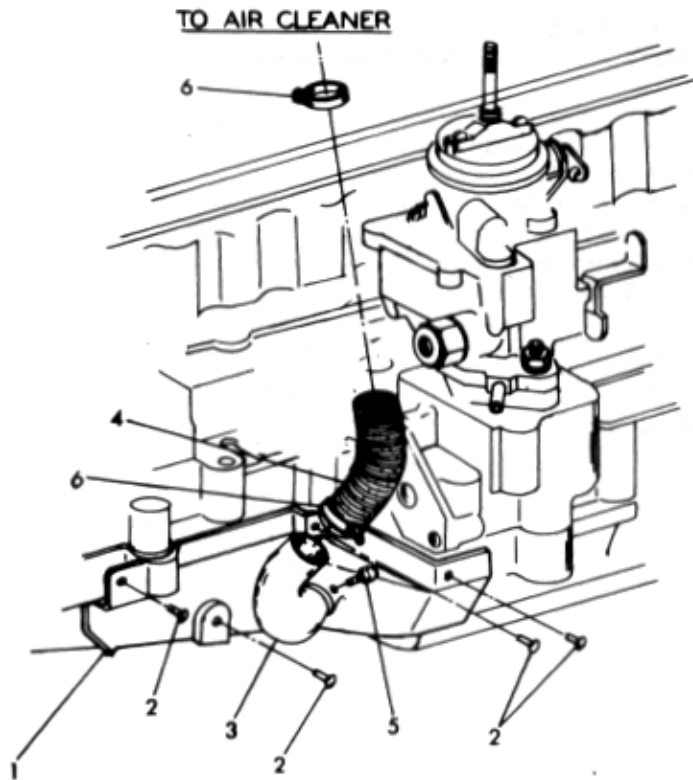
Item	Part Number	Description	Qty
Figure 14-5 CRANKCASE VENTILATION, 6 CYLINDER – CALIFORNIA			
1	707031	Pipe Asm. - Crankcase Vent	1
2	9434056	Hose - Crankcase Pipe to PCV Valve (1.50")	1
3	708152	Hose - Crankcase Pipe to Manifold (1.75")	1
4	708029	Grommet - Crankcase Vent	2
5	706846	Connector - Crankcase Vent Hole	1
6	705965	Valve Asm. - Crankcase Vent	1
7	706591	Hose - Crankcase Vent to Air Cleaner (.7 19 ID X 8.5")	1
8	454358	Clamp - Hose	2
9	704684	Clamp - Hose (.583 Dia.)	2
Figure 14-6 CRANKCASE VENTILATION, 305 - 8 CYLINDER			
1	704146	Grommet - Crankcase Vent - RH	1
2	704753	Grommet - Crankcase Vent - LH	1
3	705357	Valve Asm. - Crankcase Vent	1
4	707069	Hose Asm. - PCV	1
5	704684	Clamp (.583 Dia.)	1
6	704660	Pipe - Crankcase Vent	1
7	704752	Hose - Crankcase Vent to Air Cleaner	1
8	702373	Connector (3/8 ID to 1/4 Male Pipe)	1
9	442323	Connector (3/8 Inv. Flare X 1/4 NPTF)	1

**GROUP 14 - FUEL SYSTEM – 14-8**

A	A	A	A
11	11	12	12
	E		E



*Figure 14-7 Crankcase Ventilation, 350 .8 Cylinder*



A		A	
11		12	

*Figure 14-8 Carburetor Air Heat Stove. 6 Cylinder*



## GROUP 14 - FUEL SYSTEM – 14-9

Item	Part Number	Description	Qty
Figure 14-7 CRANKCASE VENTILATION, 350 - 8 CYLINDER			
1	704146	Grommet - Crankcase Vent - RH	1
2	704753	Grommet - Crankcase Vent - LH	1
3	705357	Valve Asm. - Crankcase Vent	1
4	707070	Hose Asm. - PCV	1
5	704661	Pipe - Rocker Cover to Air Cleaner	1
6	704752	Hose - Crankcase Vent to Air Cleaner	1
7	442323	Connector (3/8 Inv. Flare X 1/4 NPTF)	1
Figure 14-8 CARBURETOR AIR HEAT STOVE. 6 CYLINDER			
1	706623	Stove - Carb. Air Heat	1
2	9427817	Screw (#8 X 3/8 Rnd. Hd. Grooved Drive)	4
3	706760	Tube - Carb. Heat Stove	1
4	706580	Duct - Carb. Air Heat Stove	1
5	163158	Screw (#8 X 3/8 PHCR)	1
6	705514	Clamp - Hose (1.62 Dia.)	2

# GROUP 14 - FUEL SYSTEM - 14-10

A	A	A	A
11	11	12	12
	E		E

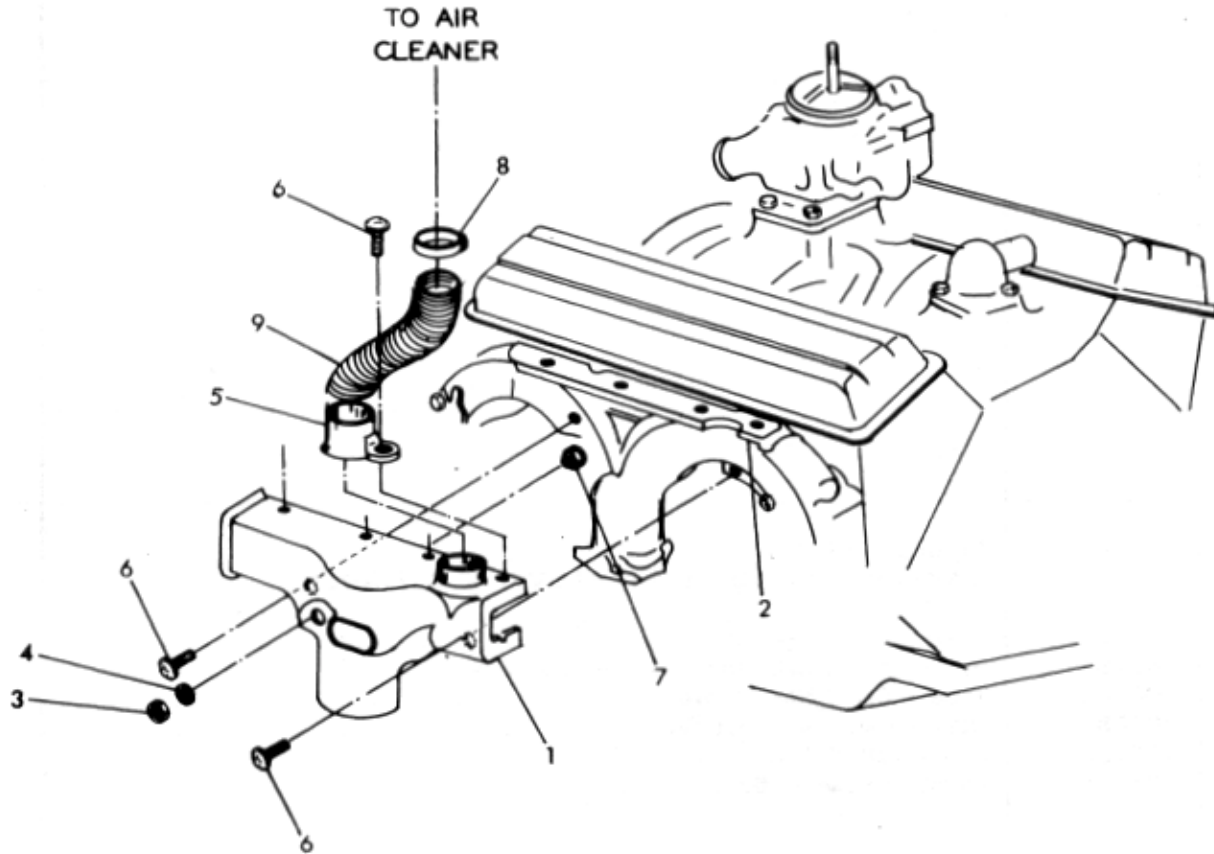


Figure 14-9 Carburetor Air Heat Stove. 8 Cylinder

## GROUP 14 - FUEL SYSTEM – 14-11

Item	Part Number	Description	Qty
		Figure 14-9 CARBURETOR AIR HEAT STOVE. 8 CYLINDER	
1	704537	Cover - Heat Stove	1
2	704536	Plate - Heat Stove	1
3	273802	Nut (5/16-18 Ser. Hex)	1
4	120393	Washer (11/32 ID X 11/16 OD)	1
5	705800	Tube Asm. - Carb. Air Heat	1
6	163158	Screw (#8 X 3/8 PHCR)	6
7	706680	Stud (3/8-16 X 5/16-18 Special)	1
8	705514	Clamp - Hose (1.62" Dia.)	1
9	706969	Duct - Carb. Air Heat Stove	1

# GROUP 14 - FUEL SYSTEM – 14-12

A		A	
11		12	

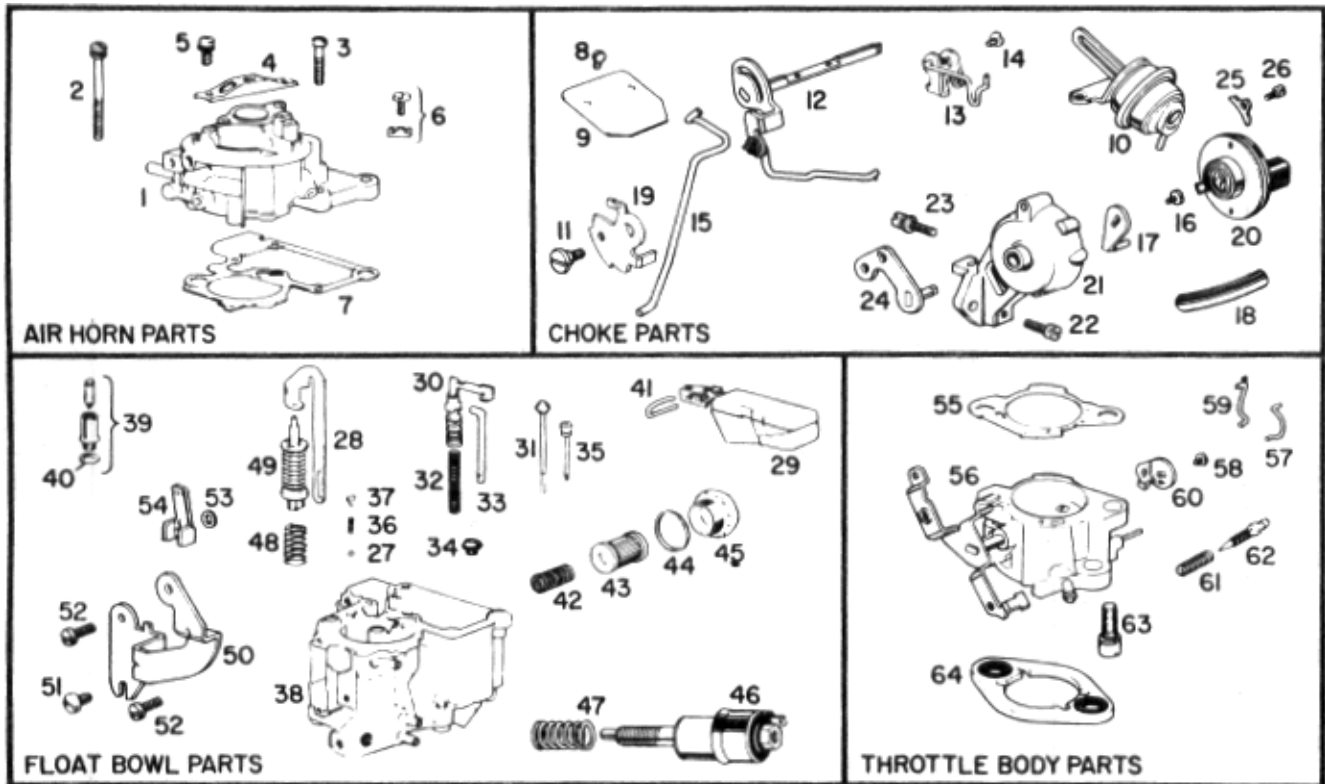


Figure 14-10 Carburetor Assembly, 6 Cylinder

## GROUP 14 - FUEL SYSTEM – 14-13

Item	Part Number	Description	Qty
Figure 14-10 CARBURETOR ASSEMBLY, 6 CYLINDER			
	011315	Carburetor Asm. - Federal	1
	011316	Carburetor Asm. - California	1
	011317	Kit - Overhaul (Parts Identified By *) Federal	1
	011318	Kit - Overhaul (Parts Identified By *) California	1
	011319	Kit - Power Carburetor	1
	011320	Kit - Gasket (Parts Identified By ***)	1
AIR HORN PARTS			
1	011321	Air Horn - Federal	1
	011322	Air Horn - California	1
2	011118	Screw - Air Horn (Long)	3
3	010957	Screw - Air Horn (Short)	2
4	011119	Bracket - Air Cleaner Stud	1
5	011120	Screw - Bracket Attaching	2
6	011323	Screw - Air Horn	1
7	011324	Gasket - Air Horn *	1
CHOKE PARTS			
8	07864	Screw - Choke Valve	2
9	011072	Choke - Valve	1
10	011233	Vacuum Break - Choke Side - Federal	1
	011327	Vacuum Break - Choke Side - California	1
11	04419	Screw- Cam Attaching	1
12	011326	Choke - Shaft Lever & Link Asm	1
13	011325	Vacuum Break Lever & Link Asm	1
14	04432	Screw - Vacuum Break Lever Attaching	1
15	011234	Link - Cam	1
16	04432	Screw - Stat. Lever Attaching	1
17	011230	Lever - Stat. Coil	1
18	04362	Hose - Vacuum Break	1
19	011235	Cam - Fast Idle	1
20	011328	Electric Stat. Cover & Coil Asm	1
21	011237	Choke Housing & Bearing Asm	1
22	011238	Screw - Choke Housing to Bowl	1
23	011239	Screw - Choke Housing to Bowl	2
24	011240	Choke Coil, Lever & Shaft Asm	1
25	04452	Retainer - Choke Cover	3
26	04363	Screw - Choke Cover Attaching	3

# GROUP 14 - FUEL SYSTEM – 14-14

A		A	
11		12	

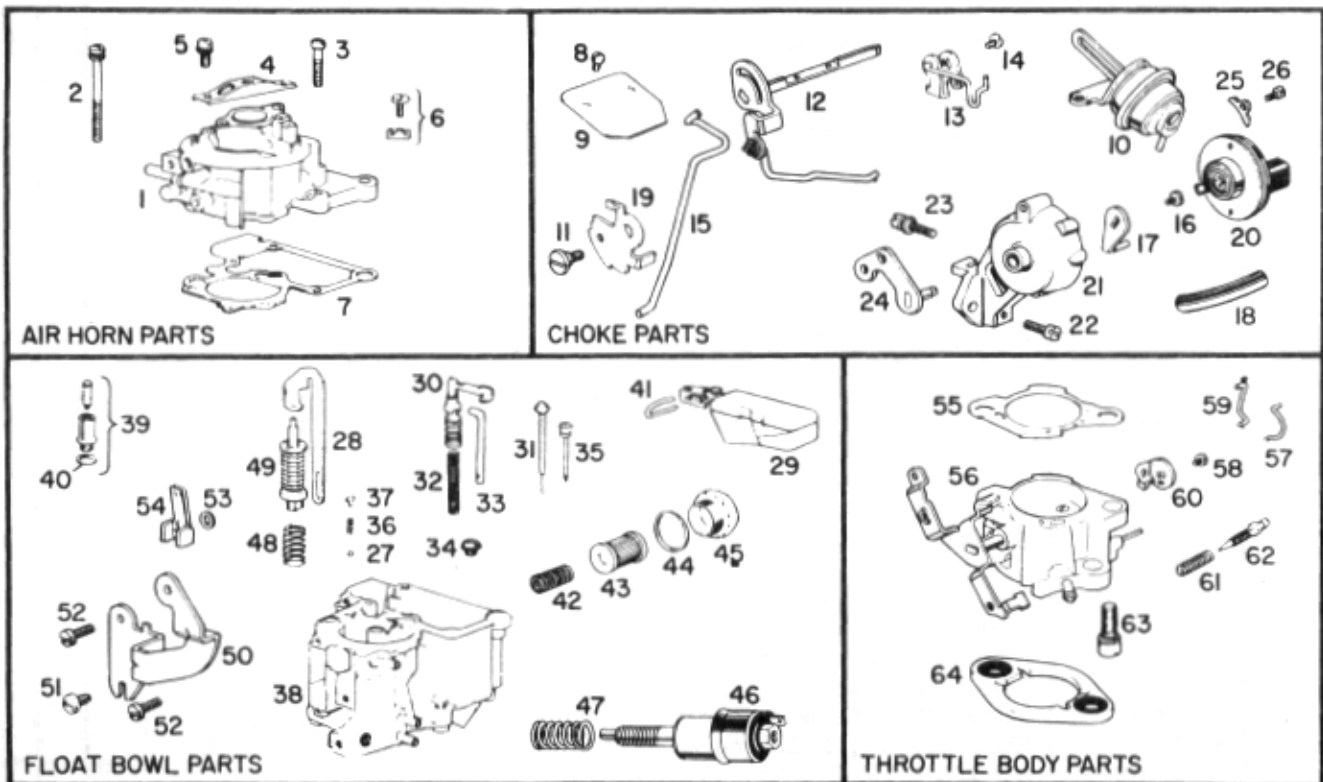


Figure 14-10 Carburetor Assembly. 6 Cylinder

## GROUP 14 - FUEL SYSTEM – 14-15

Item	Part Number	Description	Qty
Figure 14-10 CARBURETOR ASSEMBLY, 6 CYLINDER (Cont'd)			
FLOAT BOWL PARTS			
27	04476	Ball - Pump Discharge*	1
28	011333	Lever - Pump Actuating	1
29	07954	Float Asm	1
30	07957	Power Piston Asm. - Federal	1
	011133	Power Piston Asm. - California	1
31	011334	Metering Rod & Spring Asm. – Federal*	1
	011016	Metering Rod & Spring Asm. – California*	1
32	07958	Spring - Power Piston	1
33	011248	Rod - Power Piston Kit	1
34	011331	Jet - Main Metering - Federal	1
	011332	Jet - Main Metering - California	1
35	010963	Idle Tube Asm	1
36	04474	Spring - Pump Discharge	1
37	04497	Guide - Pump Discharge	1
38	011329	Float Bowl Asm. - Federal	1
	011330	Float Bowl Asm. - California	1
39	011247	Needle & Seat Asm	1
40	NSS	Gasket Needle & Seat <sup>4</sup> & ***	1
41	07955	Hinge Pin - Float	1
42	011191	Spring - Fuel Filter	1
43	05911	Filter - Fuel Inlet	1
44	07883	Gasket - Filter Nut <sup>4</sup> & ***	1
45	010910	Filter Nut - Fuel Inlet	1
46	011135	Solenoid - Idle Stop	1
47		Spring - Solenoid Locking	1
48	011078	Spring - Pump Return <sup>4</sup>	1
49	07966	Pump Asm.*	1
50	011250	Bracket - Throttle Return	1
51	011082	Screw - Throttle Bracket	1
52	011081	Screw - Throttle Bracket	2
53	07862	Gasket - Idle Compensator	1
54	011335	Idle Compensator	
1			
THROTTLE BODY PARTS			
55	NSS	Gasket - Throttle Body <sup>4</sup> & * **	1
56	011336	Throttle Body Asm. - Federal	1
	011337	Throttle Body Asm. - California	1
57	011248	Link - Power Rod Kit	1
58	011137	Idle Needle <sup>4</sup>	1
59	010918	Spring - Idle Needle	1
60	011248	Lever - Pump & Power Rod Kit	1
61	07875	Screw - Lever Attaching	1
62	011138	Screw - Throttle Body	2
63	011139	Link - Pump Lever	1
64	706301	Gasket - Flange* & ***	1

# GROUP 14 - FUEL SYSTEM – 14-16

A	A	A	A
11	11	12	12
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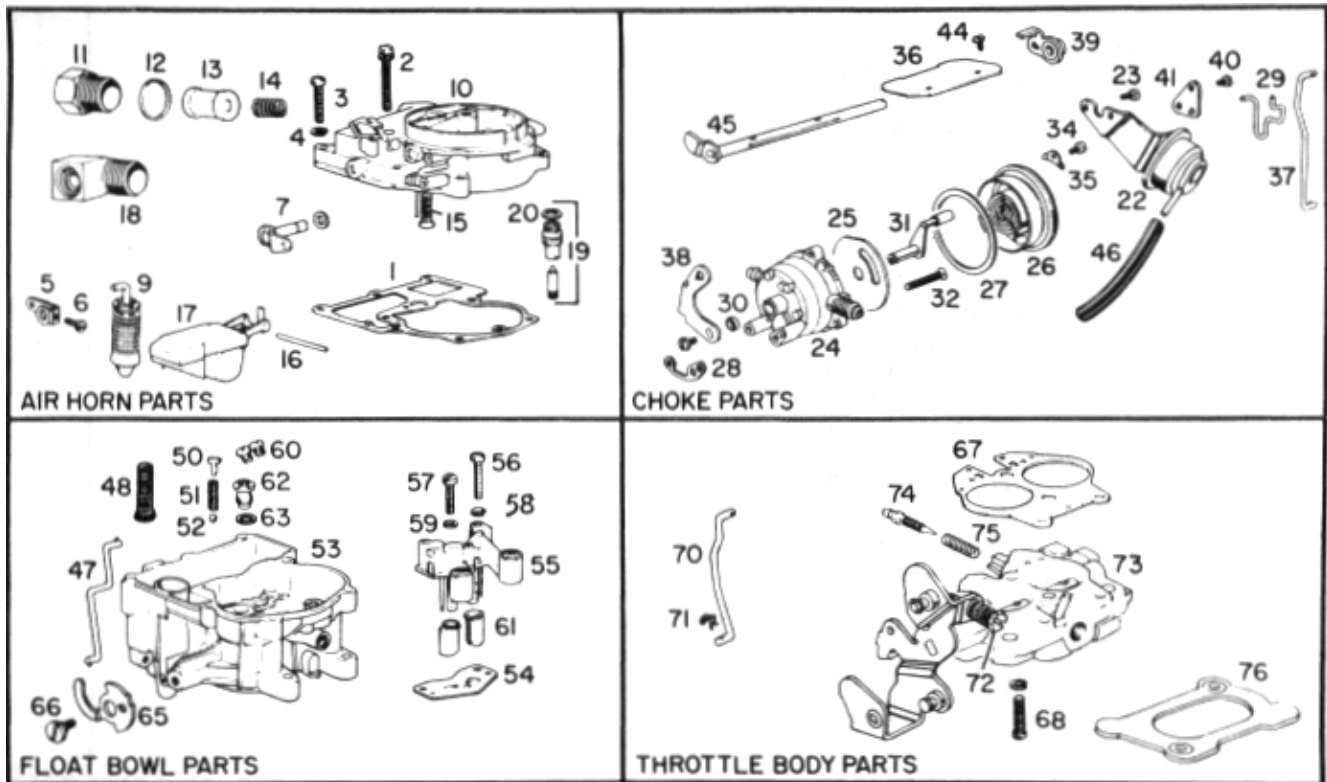


Figure 14-11 Carburetor Assembly. 305 .2 Bbl



## GROUP 14 - FUEL SYSTEM – 14-17

Item	Part Number	Description	Qty
Figure 14-11 CARBURETOR ASSEMBLY, 305 - 2 BBL			
	011338	Carburetor Asm. - 305	1
	011255	Kit - Overhaul (Parts Identified By *)	1
	011256	Kit - Power Carburetor	1
	011172	Kit - Gasket (Parts Identified By ***) 1	
AIR HORN PARTS			
1	010972	Gasket - Air Horn <sup>4</sup> & ***	1
2	04413	Screw - Air Horn (Long)	1
3	04418	Screw - Air Horn (Short)	7
4	120217	Lockwasher - Air Horn Screw (#10 Med. Spring)	8
5	07888	Pump Lever - Inside	1
6	04363	Screw - Pump Lever	1
7	011173	Pump Shaft & Lever Asm	1
	010668	Washer - Pump Shaft	1
8	04416	Clip - Pump <sup>4</sup>	1
9	010159	Pump Asm *	1
10	011339	Air Horn Asm	1
11	011175	Filter Nut - Fuel Inlet	1
12	07883	Gasket - Filter Nut * & ***	1
13	05911	Filter - Fuel Inlet	1
14	011191	Spring - Fuel Filter	1
15	07893	Power Piston Asm	1
16	04463	Pin - Float Hinge	1
17	010073	Float Asm	1
18		Not Applicable.	
19	011257	Needle & Seat Asm. <sup>4</sup>	1
20	NSS	Gasket - Needle & Seat <sup>4</sup> & ***	1
CHOKE PARTS			
22	011199	Vacuum Break Control & Bracket Asm	1
23	010077	Screw - Control Attaching	2
24	011340	Choke Housing	1
25	011158	Baffle Plate	1
26	011157	Stat Cover, Coil & Gasket Asm	1
27	011152	Gasket - Stat Cover <sup>4</sup> & ***	1
28	011177	Gasket - Choke Housing	1
29	011041	Link - Vacuum Break	1
30	011156	Dust Seal - Inter. Choke Shaft	1
31	011154	Intermediate Choke Shaft Asm	1
32	011155	Screw - Choke Housing	2
34	04363	Screw - Stat. Cover	3
35	07796	Retainer - Stat. Cover	3
36	011079	Choke Valve	1
37	011178	Intermediate Choke Rod	1
38	011258	Intermediate Choke Lever	1
39	011151	Lever - Choke	1
40	04432	Screw - Choke Lever	1
41	011150	Lever - Choke Shaft	1
44	04459	Screw - Choke Valve	2
45	011043	Choke Shaft Asm	1
46	04362	Hose - Vacuum	1

# GROUP 14 - FUEL SYSTEM – 14-18

A	A	A	A
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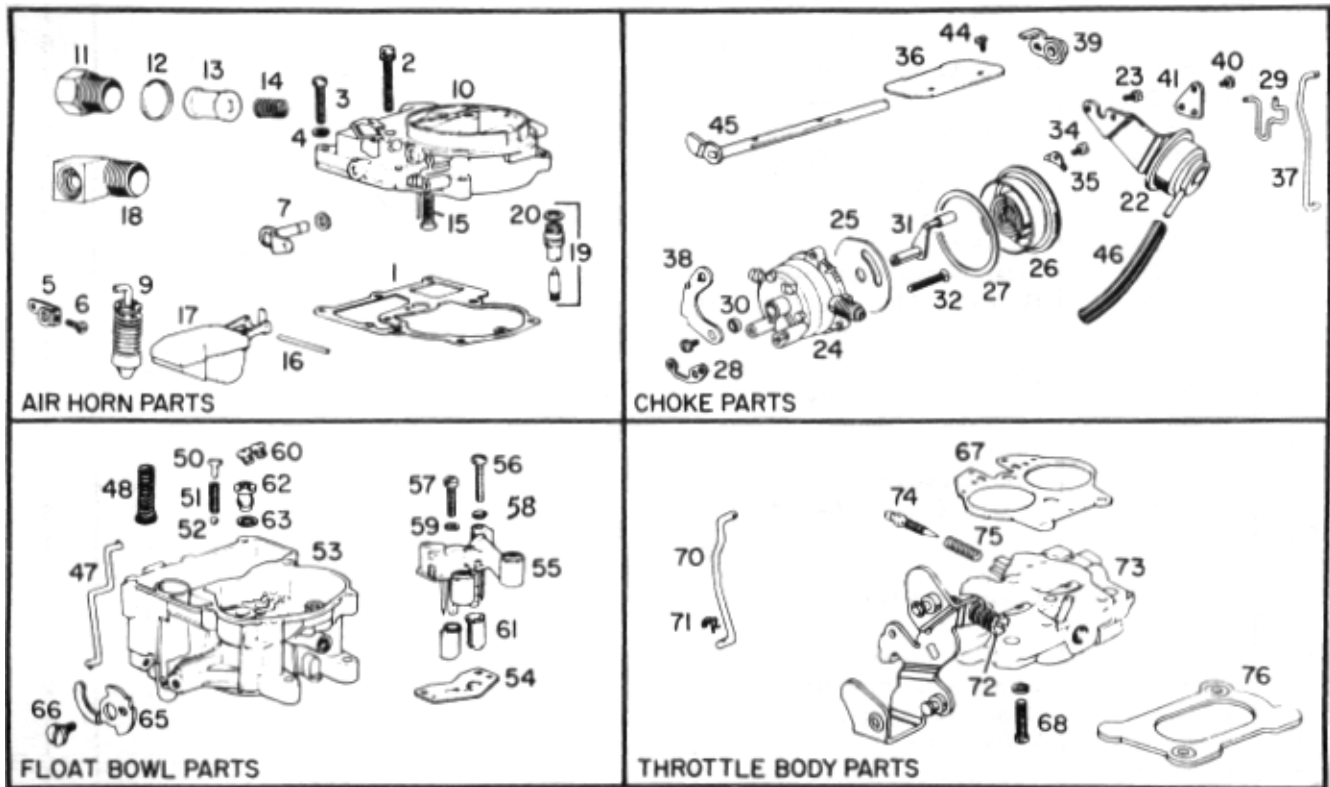


Figure 14-11 Carburetor Assembly. 305.2 Bbl

## GROUP 14 - FUEL SYSTEM – 14-19

Item	Part Number	Description	Qty
Figure 14-11 CARBURETOR ASSEMBLY. 305 - 2 BBL (Cont'd)			
FLOAT BOWL PARTS			
47	011162	Choke Link	1
48	011089	Spring - Pump Return <sup>4</sup>	1
49	07778	Ball - Pump Inlet Check <sup>4</sup>	1
50	04466	Guide - Pump Discharge <sup>4</sup>	1
51	04474	Spring - Pump Discharge *	1
52	04476	Ball - Pump Discharge *	1
53	011341	Float Bowl Asm	1
54	NSS	Gasket - Venturi Cluster <sup>4</sup> & *	1
55	011261	Venturi Cluster Asm	1
56	010977	Screw - Venturi Cluster (Outer)	2
57	010087	Screw - Cluster (Center)	1
58	120217	Lockwasher - Outer Screws (#10 Med. Spring)	2
59	NSS	Gasket - Center Screw' & * * *	1
60	011259	Jet - Standard	2
61	011090	Insert - Main Well	2
62	07784	Power Valve Asm.*	1
63	NSS	Gasket - Power Valve <sup>4</sup> & ***	1
65	011180	Cam - Fast Idle	1
66	011092	Screw - Cam Attaching	1
	012647	Solenoid - Idle Stop (A/C Only)	1
	010937	Bracket & Washer Asm. (A/C Only)	1
	010914	Washer - Tab Locking (A/C Only)	1
	010913	Nut - Solenoid Retaining (A/C Only)	1
	010938	Screw - Bracket Attaching (A/C Only)	1
THROTTLE BODY PARTS			
67	NSS	Gasket - Throttle Body *	1
68	04457	Screw - Throttle Body	3
69	121744	Lockwasher - Throttle Body Screw	3
70	011093	Pump Rod	1
71	010171	Clip - Pump Rod <sup>4</sup>	1
72	07903	Idle Stop Screw	1
	011181	Spring - Idle Stop Screw	1
73	011342	Throttle Body Asm	1
74	011165	Idle Needle <sup>4</sup>	2
75	04386	Spring - Idle Needle	2
76	705417	Insulator – Flange *	1

# GROUP 14 - FUEL SYSTEM – 14-20

A	A	A	A
11	11	12	12
	E		E

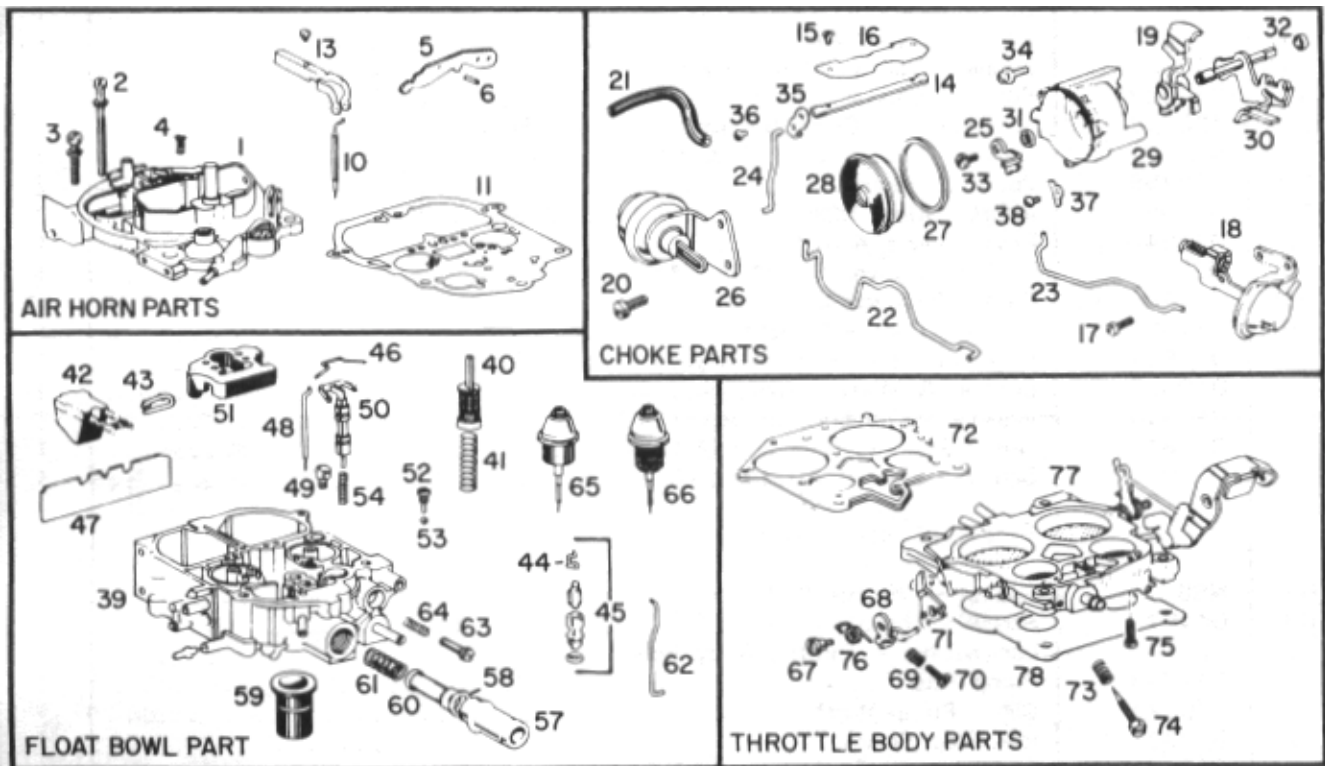


Figure 14-12 Carburetor Assembly. 350 .4 Bbl

## GROUP 14 - FUEL SYSTEM – 14-21

Item	Part Number	Description	Qty
Figure 14-12 CARBURETOR ASSEMBLY, 350 - 4 BBL			
	011343	Carburetor Asm. - 350	1
	011344	Kit - Overhaul (Parts Identified By *)	1
	011345	Kit - Power Carburetor	1
	011346	Kit - Gasket (Parts Identified By ***)	1
AIR HORN PARTS			
1	011347	Air Horn Asm	1
2	07831	Screw - Air Horn (10-32 X 3)	2
3	07763	Screw - Air Horn	5
4	07832	Screw - Air Horn (8-32 X 1/2)	2
	120217	Lockwasher - Air Horn Mounting Screw (#10 Med. Spring)	7
5	011101	Lever - Pump Actuating	1
6	011208	Roll Pin - Pump & Lockout Levers *	1
10	011102	Metering Rod - Secondary	2
11	011348	Gasket - Air Horn <sup>4</sup> & ***	1
13	07834	Secondary Metering Rod Holder Kit	1
	07898	Air Valve Spring & Cam Kit	1
CHOKE PARTS			
14	011275	Choke Shaft	1
15	07843	Screw - Choke Valve	2
16	011276	Choke Valve	1
17	011273	Screw - Vacuum Break Control	2
18	011271	Vacuum Break Control & Bracket Asm	1
19	011274	Cam - Fast Idle	1
20		Not Applicable	
21	04362	Hose - Vacuum	1
22	011272	Rod - Vacuum Break	1
	07844	Lever - Intermediate Choke	1
23		Not Applicable	
24	011277	Rod - Choke	1
25	011279	Lever - Choke Coil	1
26		Not Applicable	
27	011152	Gasket - Stat Cover <sup>4</sup> & ***	1
28	011278	Stat Cover - Coil & Gasket Asm	1
29	011280	Choke Housing Kit	1
30	011281	Intermediate Choke Shaft & Lever	1
31	011156	Seal Intermediate Choke Shaft <sup>4</sup>	2
32	011282	Seal - Choke Housing to Bowl <sup>4</sup>	1
33	04432	Screw - Coil Lever	1
34	011283	Screw - Choke Housing to Bowl	1
35	011284	Lever - Choke (Upper)	1
36	07843	Screw - Choke Lever	1
37	07796	Retainer - Stat Cover	3
38	04363	Screw - Stat Cover	3

# GROUP 14 - FUEL SYSTEM – 14-22

A 11	A 11 E	A 12	A 12 E
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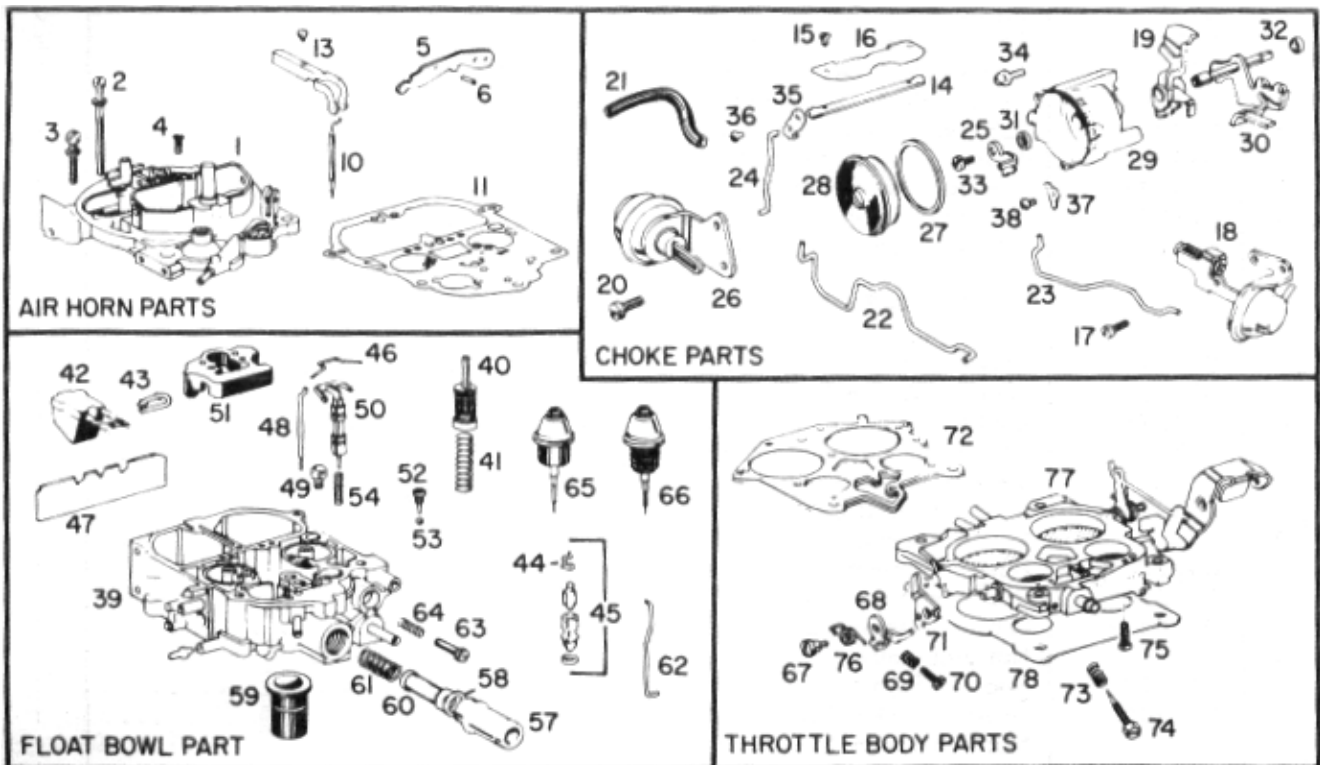


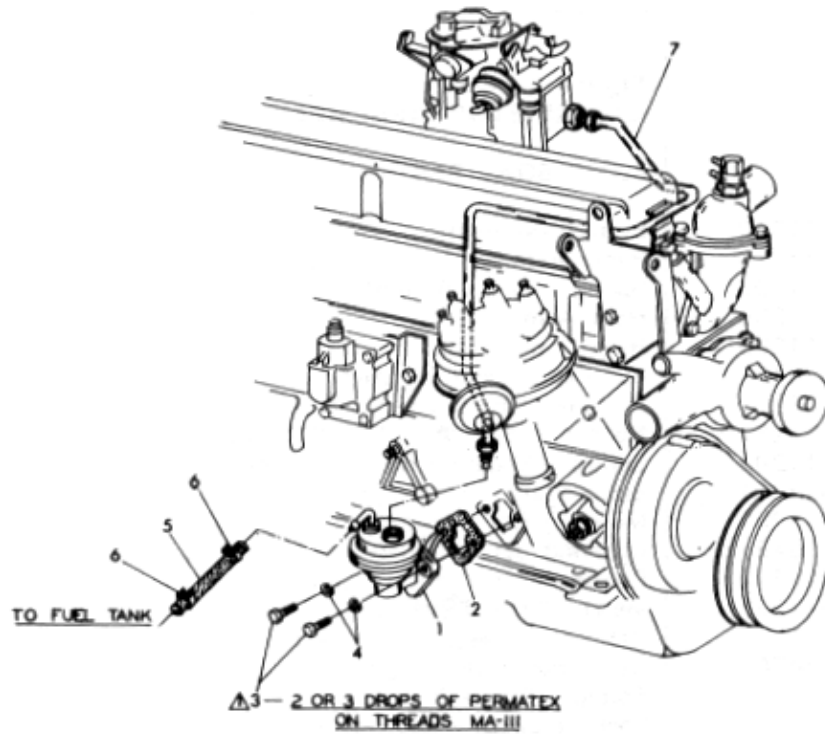
Figure 14-12 Carburetor Assembly, 350 .4 Bbl

## GROUP 14 - FUEL SYSTEM – 14-23

Item	Part Number	Description	Qty
Figure 14-12 CARBURETOR ASSEMBLY, 350 - 4 BBL (Cont'd)			
FLOAT BOWL PARTS			
39	011349	Float Bowl Asm	1
40	011350	Pump Asm. <sup>4</sup>	1
41	011296	Spring - Pump Return *	1
42	011288	Float Asm	1
43	011289	Hinge Pin - Float	1
44	07918	Pull Clip - Float Needle <sup>4</sup>	1
	NSS	Pull Clip - Float Needle <sup>4</sup> & ***	1
45	011287	Needle & Seat Asm. <sup>4</sup>	1
46	011292	Spring - Metering Rod - Primary	1
47	011001	Baffle Plate - Float Bowl	1
48	011291	Metering Rod – Primary *	2
49	07848	Metering Jet – Primary *	2
50	011290	Power Piston Asm	1
51	011295	Insert - Float Bowl	1
52	07850	Retainer - Pump Discharge Ball	1
53	04476	Ball - Pump Discharge *	1
54	010005	Spring - Power Piston	1
56	011298	Lockout Lever - Secondary	1
57	011293	Filter Nut - Fuel Inlet	1
58	010999	Gasket - Inlet Nut <sup>4</sup> & ***	1
59	011299	Insert - Aneroid Cavity	1
60	05917	Filter - Fuel	1
61	011294	Spring - Fuel Filter	1
62	011003	Rod - Pump	1
63	07865	Screw - Idle Stop	1
64	07815	Spring - Idle Stop Screw	1
65		Not Applicable	
66		Not Applicable	
	010468	Solenoid & Bracket Asm. (A/C Only)	1
	010938	Screw - Bracket Attaching (A/C Only)	2
THROTTLE BODY PARTS			
67	011305	Screw - Fast Idle Lever Attaching	1
68	011304	Lever - Fast Idle	1
69	07877	Spring - Fast Idle Screw	1
70	011306	Screw - Fast Idle Adjusting	1
71	011302	Lever - Cam Follower	1
72	NSS	Gasket - Throttle Body <sup>4</sup> & ***	1
73	04386	Spring - Idle Needle	2
74	011301	Idle Needle*	2
75	010115	Screw - Throttle Body	2
	120217	Lockwasher - Throttle Body Screw	2
76	011303	Spring - Cam Follower Lever	1
77	011351	Throttle Body Asm	1
78	011218	Insulator - Flange <sup>4</sup>	1

# GROUP 14 - FUEL SYSTEM - 14-24

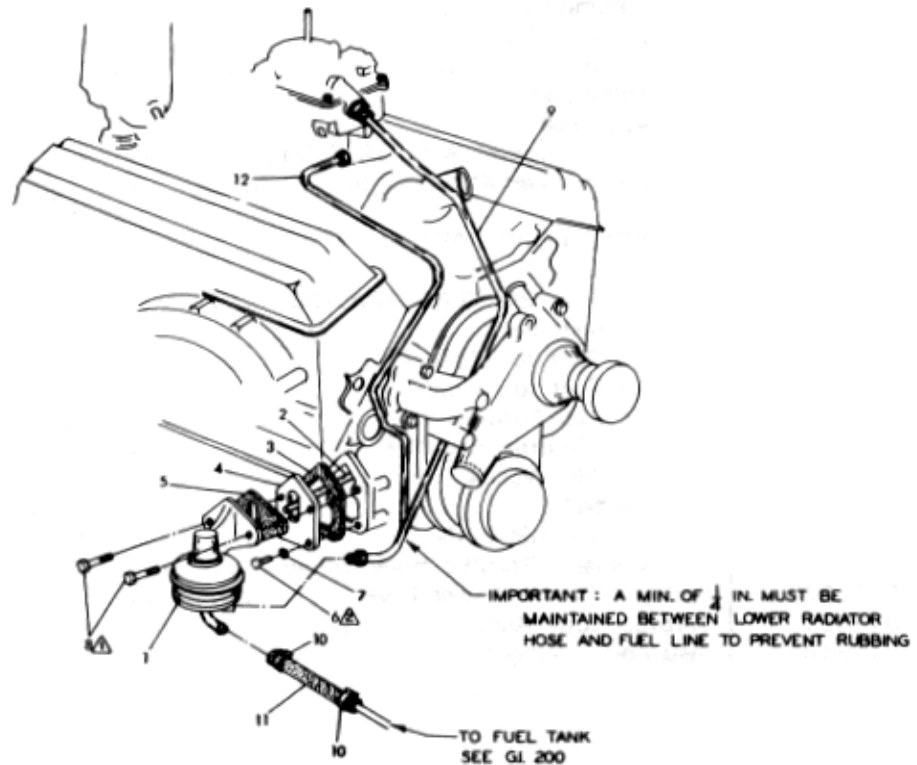
A		A	
11		12	



**1** 14 - 22 FT LBS TORQUE

Figure 14-13 Fuel Pump & Associated Parts. 6 Cylinder

A	A	A	A
11	11	12	12
	E		E



**1** 25 - 30 FT. LBS. TORQUE

**2** 6 - 8 FT. LBS. TORQUE

Figure 14-13 Fuel Pump & Associated Parts. 8 Cylinder

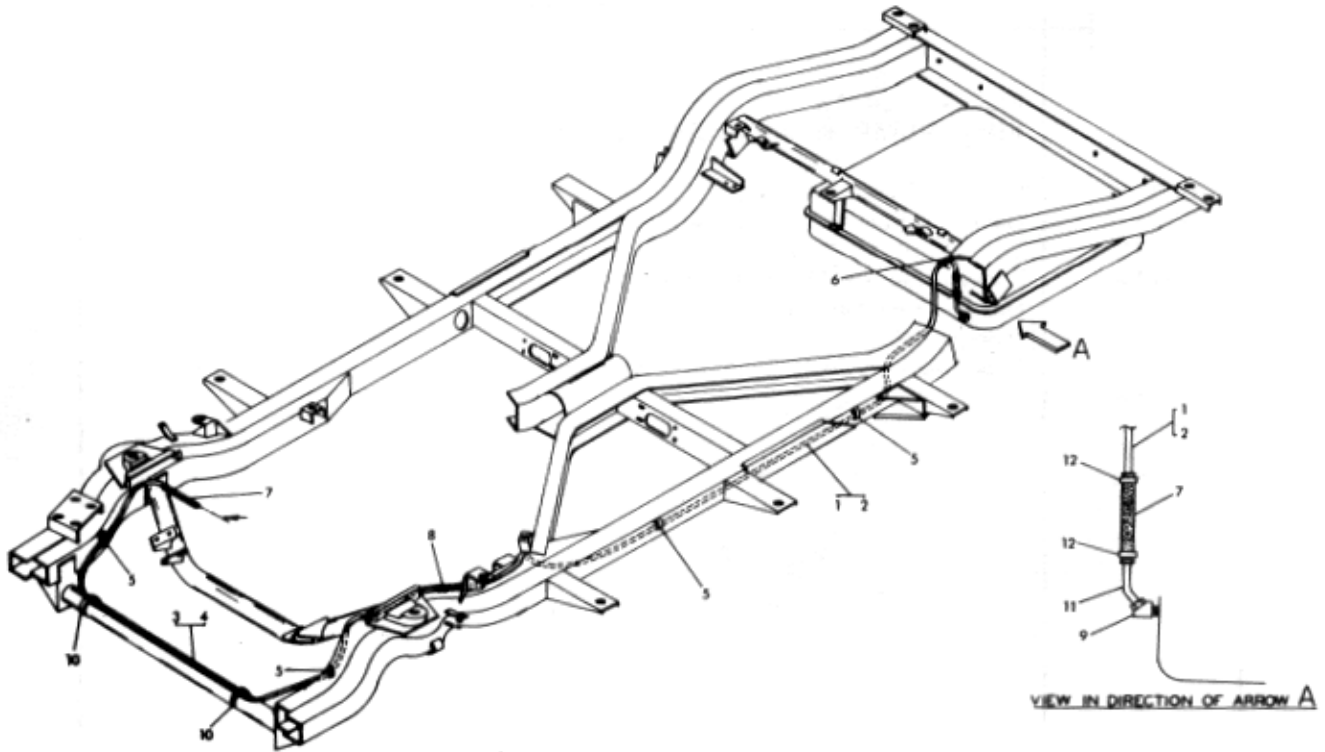


## GROUP 14 - FUEL SYSTEM – 14-25

Item	Part Number	Description	Qty
Figure 14-13 FUEL PUMP & ASSOCIATED PARTS, 6 CYLINDER			
1	705629	Pump - Fuel	1
2	702111	Gasket - Fuel Pump Flange	1
3	180080	Bolt (5/16-18 X 1 1/8 Hex)	2
4	120214	Lockwasher (5/16 Med. Spring)	2
5	706538	Hose - Fuel Line to Pump	1
6	704684	Clamp - Hose	2
7	705586	Tube Asm. - Fuel Pump to Carburetor	1
Figure 14-14 FUEL PUMP & ASSOCIATED PARTS, 8 CYLINDER			
1	705378	Pump - Fuel	1
2	702188	Rod - Push	1
3	702189	Gasket - Pump Mounting Plate	1
4	702190	Plate - Pump Mounting	1
5	702111	Gasket - Pump Flange	1
6	120854	Bolt (1/4-20 X 5/8 Hex)	2
7	120380	Lockwasher (1/4 Med. Spring)	2
8	9429622	Bolt (3/8-16 X 1 3/8 Hex)	2
9	705171	Tube Asm. - Fuel Pump to Carb. (305 Only)	1
10	704684	Clamp - Hose	2
11	706538	Hose - Fuel Line to Pump	1
12	705907	Tube Asm. - Carb. Fuel (350 Only)	1

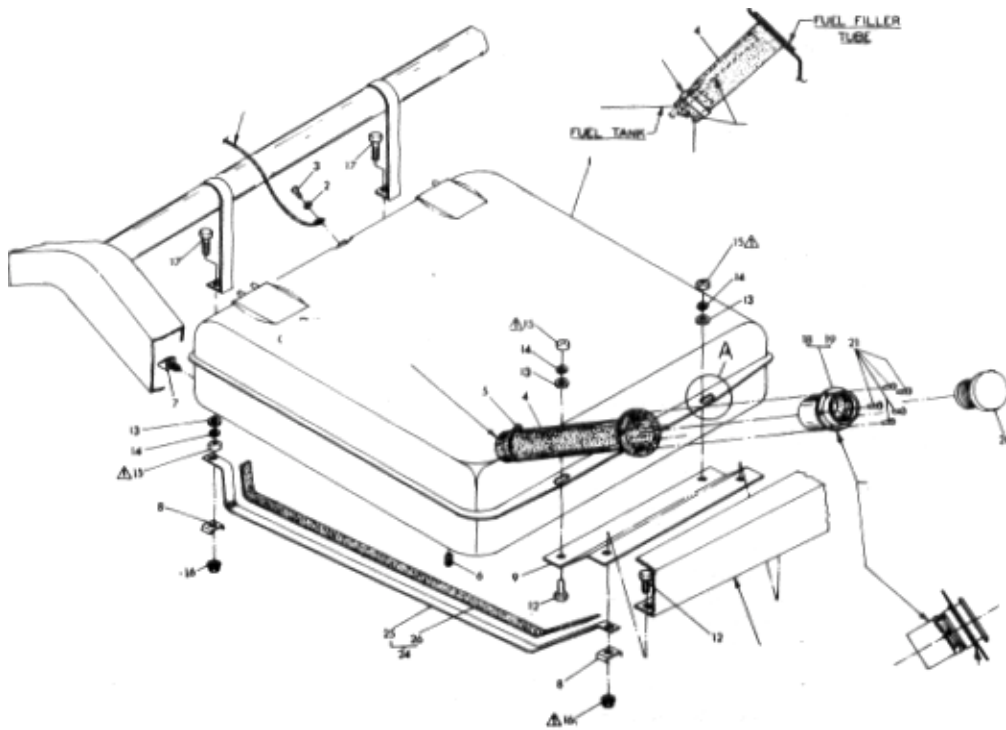
**GROUP 14 - FUEL SYSTEM – 14-26**

A	A	A	A
11	11	12	12
E	E	E	E



*Figure 14-15 Fuel Lines & Fittings, 6 & 8 Cylinder*

A	A	A	A
11	11	12	12
E	E	E	E



*Figure 14-16 Fuel Tank Installation, 6 & 8 Cylinder*

## GROUP 14 - FUEL SYSTEM – 14-27

Item	Part Number	Description	Qty
Figure 14-15 FUEL LINES & FITTINGS, 6 & 8 CYLINDER			
1	705460	Tube Asm. - Fuel Tank to Union (120" WB)	1
2	705461	Tube Asm. - Fuel Tank to Union (129" WB)	1
3	705462	Tube Asm. - Union to Flex Hose (6 Cyl.)	1
4	705463	Tube Asm. - Union to Flex Hose (8 Cyl.)	1
5	626848	Clip	4
6	115270	Clip (3/8 Single Tube)	1
7	706538	Hose - Fuel Line to Pump	2
8	137415	Union (3/8 Inv. Flare)	2
9	143338	Elbow (Inv. Flare Tube 1/4 MPT 450)	1
10	80345	Clamp Asm	2
11	705459	Tube Asm. - Fuel Tank Outlet	1
12	704684	Clamp - Hose	2

### Figure 14-16 FUEL TANK INSTALLATION, 6 & 8 CYLINDER

1	707045	Fuel Tank Asm	1
2	120217	Lockwasher (#10 Med. Spring)	1
3	117627	Screw (#10-32 X 5/16 RHSM)	1
4	705924	Tube Asm. - Fuel Tank Filler	1
5	451219	Clamp (2 7/16 Hose)	1
6	444861	Plug - Square Head Pipe (1/4-18)	1
7	143338	Elbow - Inv. Flare Tube (1/4 MPT 450)	1
8	24209	Clip - Fuel Tank Strap Mounting	4
9	705835	Bracket Asm. - Fuel Tank to Frame	1
10	708014	Bracket - Fuel Tank Rear	1
11	708027	Gusset - Fuel Tank Rear Bracket	3
12	181637	Bolt (3/8-24 X 1 Hex)	4
13	120394	Washer (13/32 ID X 13/16 00)	4
14	120382	Lockwasher (3/8 Med. Spring)	4
15	120369	Nut (3/8-24 Hex)	4
16	442828	Nut (3/8-24 Hex Lock)	4
17	9415856	Screw (3/8-24 X 2 Hex)	2
18	705923	Insert Asm. - Fuel Filler Tube - Upper	1
19	705940	Insert Asm. - Fuel Filler Tube - Upper (Export Only)	1
20	705928	Cap Asm. - Fuel Filler	1
21	161869	Screw (#8 X 5/8 PHCR)	5
22	ML-112 12	Sealant - Fuel & Solvent Resistant	1
23	MT-i 10	Primer	1
24	705531	Strap Asm. - Fuel Tank Support	1
25	702431	Strap - Fuel Tank Support	1
26	706596	Anti-Squeak Fuel Tank Mounting	1

# GROUP 14 - FUEL SYSTEM – 14-28

A		A	
11		12	

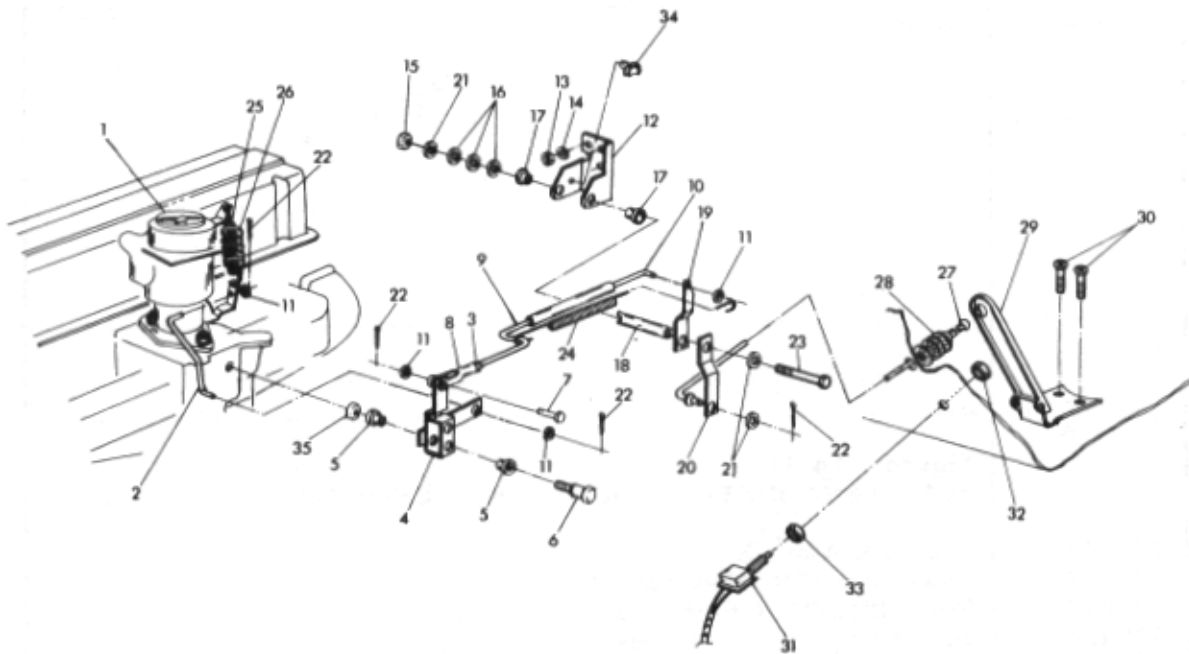


Figure 14-17 Carburetor Controls, 6 Cylinder

## GROUP 14 - FUEL SYSTEM – 14-29

Item	Part Number	Description	Qty
		Figure 14-17 CARBURETOR CONTROLS, 6 CYLINDER	
1		Ref. Carburetor - See Section 14-10	
2	706678	Rod - Bellcrank to Carburetor	1
3	120614	Nut (#10-32 Hex)	1
4	703836	Bellcrank Asm. - Throttle Control	1
5	706518	Bearing - Throttle Bellcrank	2
6	702210	Screw (5/16-18 Shoulder)	1
7	121547	Pin (3/16 X 19/32 Clevis)	1
8	110322	Clevis (#10 Adjusting)	1
9	705581	Rod & Tube Asm. - Lever to Bellcrank - Front	1
10	706683	Rod - Control Lever to Bellcrank - Rear	1
11	120391	Washer (7/32 ID X 1/2 00)	4
12	702126	Bracket - Throttle Control Shaft	1
13	120375	Nut (1/4-20 Hex)	3
14	120380	Lockwasher (1/4 Med. Spring)	3
15	98446	Nut (1/4-20 Hex) Elastic Stop	1
16	702125	Spacer - Throttle Control Shaft	3
17	702838	Bushing - Throttle Control Shaft	2
18	706499	Shaft - Throttle Control	1
19	706684	Lever - Throttle Control Shaft - Inner	1
20	702128	Lever - Throttle Control Shaft - Outer	1
21	120392	Washer (9/32 ID X 5/8 00)	3
22	112726	Cotter Pin (1/16 X 1/2)	4
23	432982	Bolt (1/4-20 X 3 3/4 Hex)	1
24	706707	Spring - Throttle Over-Travel	1
25	705354	Spring Asm. - Accelerator Pull Back - Inner	1
26	706489	Spring - Accelerator Pull Back - Outer	1
27	702122	Rod - Accelerator Pedal	1
28	638192	Boot - Accelerator Rod	1
29	95133	Pedal & Plate Asm. - Accelerator	1
30	156351	Screw (1/4-20 X 2 Flat Hd.)	2
31	705517	Switch & Insulator Asm. - Kickdown	1
32	124939	Nut (9/16-18 Hex Jam)	1
33	702397	Nut (9/16-18 Palnut)	1
34	115270	Clip - Single Tube (for Speedo. Cable)	1
35	124824	Nut (5/16-18 Hex Jam)	1

# GROUP 14 - FUEL SYSTEM – 14-30

A	A	A	A
11	11	12	12
	E		E

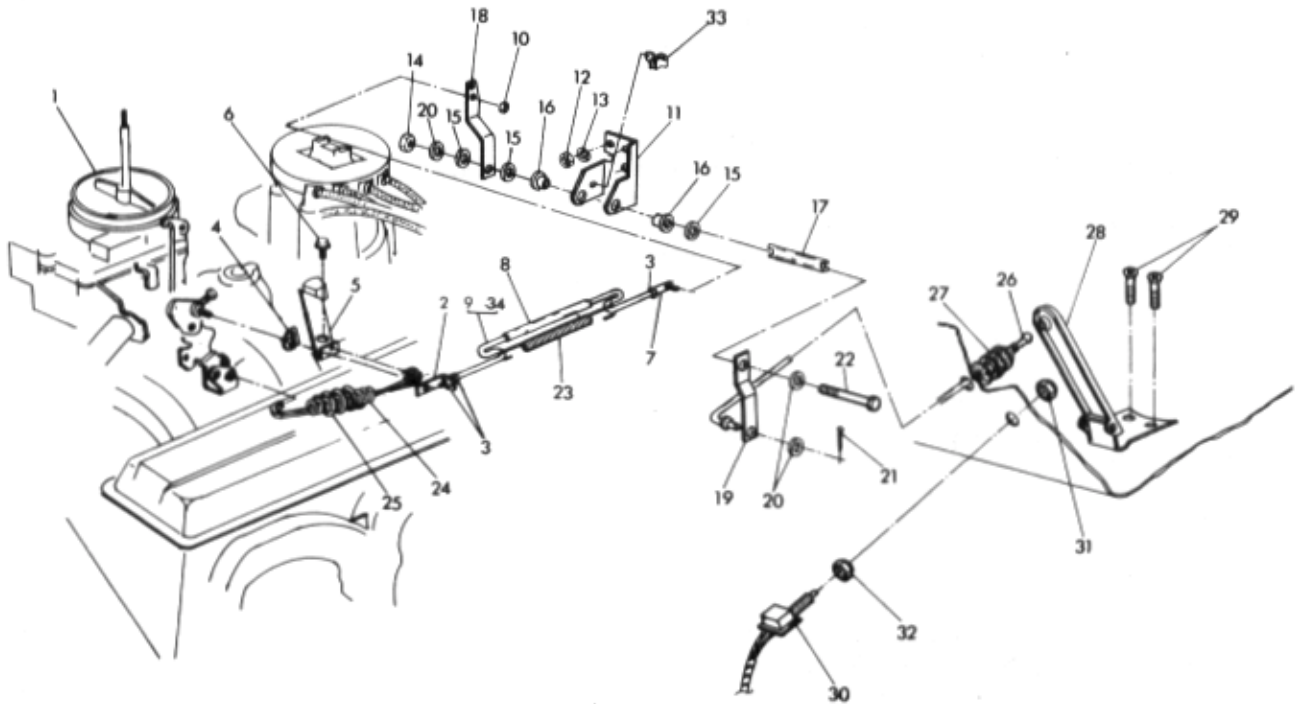


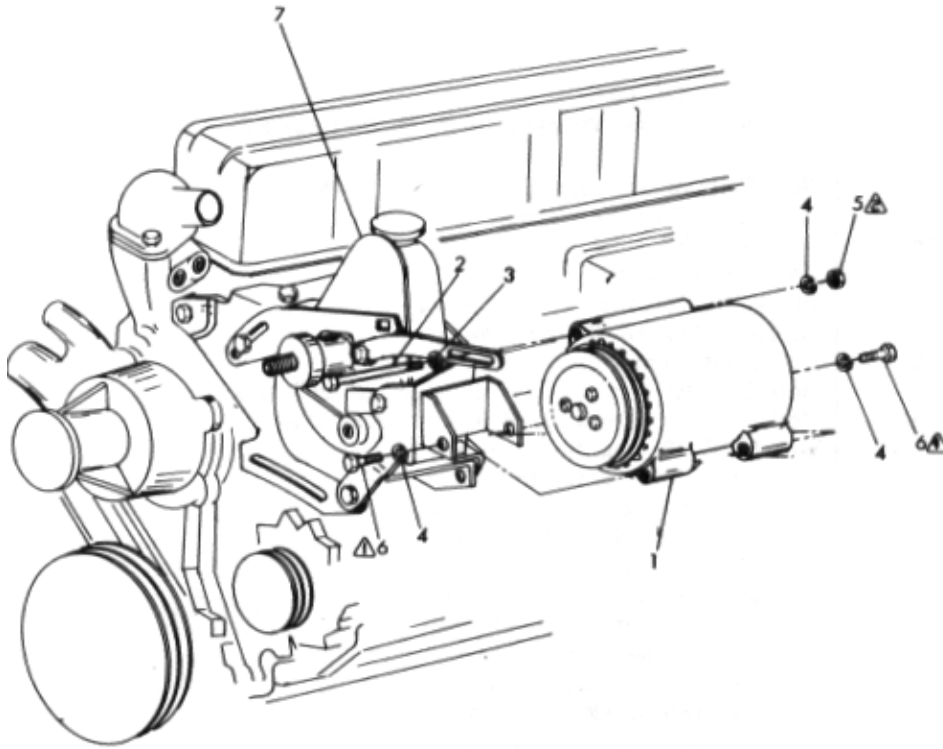
Figure 14-18 Carburetor Controls. 8 Cylinder

## GROUP 14 - FUEL SYSTEM – 14-31

Item	Part Number	Description	Qty
		Figure 14-18 CARBURETOR CONTROLS. 8 CYLINDER	
1		Ref. Carburetor - See Sections 14-1 1 & 14-12	
2	706679	Adapter - Throttle Linkage	1
3	120614	Nut (#10-32 Hex)	3
4	706682	Fastener - Throttle Linkage	1
5	706681	Bracket - Throttle Return Spring	1
6	273867	Screw (5/16-18 X 1/2 Hex Ser.)	1
7	626925	Ball Joint Asm	1
8	705402	Rod & Tube Asm. - Control Lever to Bellcrank	1
9	706474	Rod - Control Lever to Bellcrank (305 Only)	1
10	9411893	Nut (#10-32 Hex Nylon Insert)	1
11	702126	Bracket - Throttle Control Shaft	1
12	120375	Nut (1/4-20 Hex)	3
13	120380	Lockwasher (1/4 Med. Spring)	3
14	98446	Nut (1/4-20 Hex Elastic Stop)	1
15	702125	Spacer - Throttle Control Shaft	3
16	702838	Bushing - Throttle Control Shaft	2
17	706499	Shaft - Throttle Control	1
18	702344	Lever - Throttle Control Shaft - Inner	1
19	702128	Lever - Throttle Control Shaft - Outer	1
20	120392	Washer (9/32 ID X 5/8 00)	3
21	112726	Cotter Pin (1/16 X 1/2)	1
22	432982	Bolt (1/4 - 20 X 3 3/4 Hex)	1
23	706707	Spring - Throttle Return	1
24	706485	Spring - Accelerator Return - Inner	1
25	706486	Spring - Accelerator Return - Outer	1
26	702122	Rod - Accelerator Pedal	1
27	638192	Boot - Accelerator Rod	1
28	95133	Pedal & Plate Asm. - Accelerator	1
29	156351	Screw (1/4-20 X 2 Flat Hd.)	2
30	705517	Switch & Insulator Asm. - Kickdown	1
31	124939	Nut (9/16-18 Hex Jam)	1
32	702397	Nut (9/16-18 Palnut)	1
33	115270	Clip - Single Tube (for Speedo. Cable)	1
34	706475	Rod - Control Lever to Bellcrank (350 Only)	1

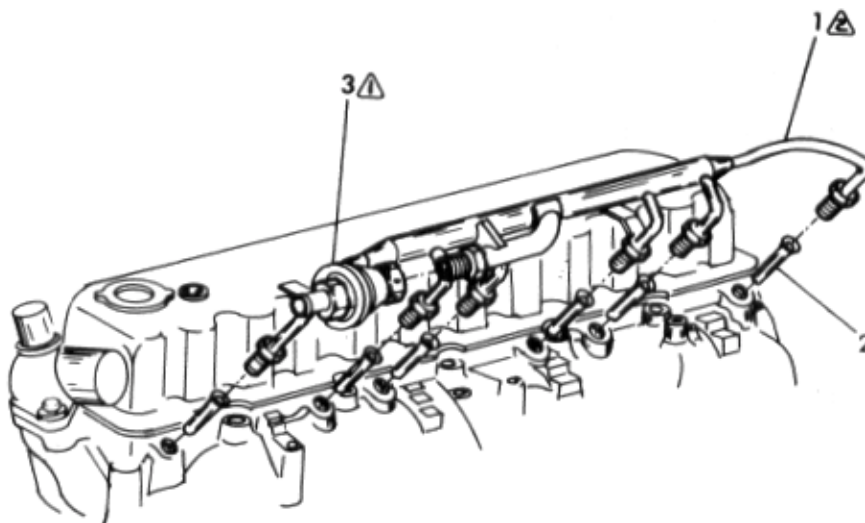
**GROUP 14 - FUEL SYSTEM – 14-32**

A 11		A 12	
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*Figure 14-19 A.I.R. Pump Mounting. 6 Cylinder*

A 11		A 12	
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*Figure 14-20 AIR. Pipe, 6 Cylinder*

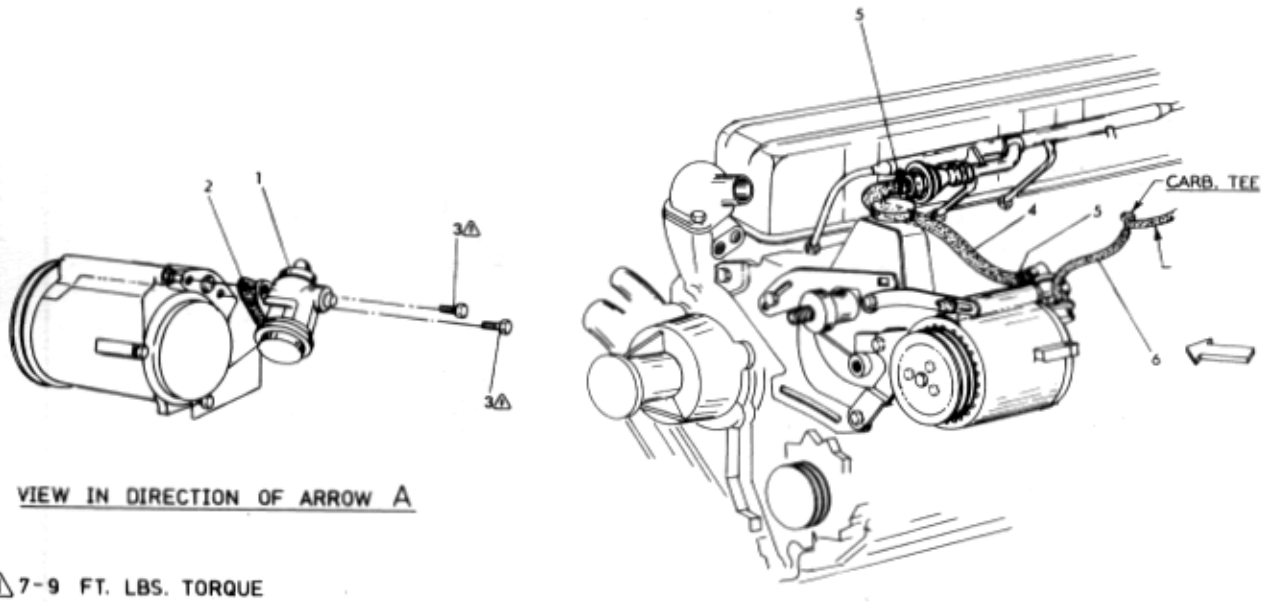


## GROUP 14 - FUEL SYSTEM – 14-33

Item	Part Number	Description	Qty
		Figure 14-19 A.I.R. PUMP MOUNTING. 6 CYLINDER	
1	705521	Pump Asm. - A.I.R. Injection	1
	07477	Fan Asm. - Filter	1
	07429	Grease Service Kit	1
2	704153	Bolt (3/8-16 X 5 Hex)	1
3	120394	Washer (13/32 ID X 13/16 OD)	1
4	120382	Lockwasher (3/8 Med. Spring)	3
5	120377	Nut (3/8-16 Hex)	1
6	180122	Bolt (3/8-16 X 1 Hex)	2
7		Ref. Pump & Pulley Asm. - Power Steering	
		Figure 14-20 A.I.R. PIPE, 6 CYLINDER	
1	707032	Pipe Asm. - A.I.R. Injection	1
2	708148	Extension - A.I.R. Injection Pipe	6
3	705571	Valve Asm. - A.I.R Check	1

**GROUP 14 - FUEL SYSTEM – 14-34**

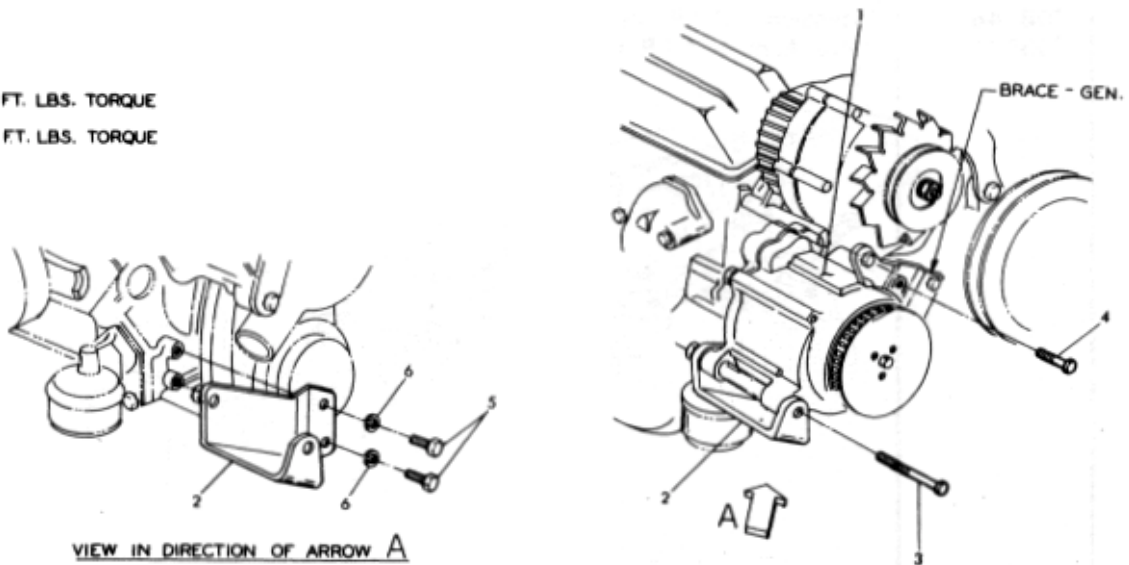
A		A	
11		12	



*Figure 14-2 1 A.I.R. Hoses. 6 Cylinder*

A	A	A	A
11	11	12	12
	E		E

- 20 - 30 FT. LBS. TORQUE**
- 15 - 20 FT. LBS. TORQUE**



*Figure 14-22 A.I.R. Pump Mounting. 350.8 Cylinder*

## GROUP 14 - FUEL SYSTEM – 14-35

Item	Part Number	Description	Qty
Figure 14-21 A.I.R HOSES, 6 CYLINDER			
1	707034	Valve Asm. - A.I.R. Diverter	1
2	704431	Gasket - A.I.R. Diverter Valve	1
3	705789	Screw & Washer Asm. - Diverter Valve to Pump	2
4	708175	Hose - Diverter Valve to Check Valve	1
5	454358	Clamp (1 1/8 Hose)	2
6	704277	Hose - Vacuum (5/32 ID X 12")	1
Figure 14-22 A.I.R. PUMP MOUNTING, 350 - 8 CYLINDER			
1	705870	Pump Asm. - A.I.R. Injection	1
	09927	Fan Asm. - Filter	1
	09930	Bearing Asm. - Front Rotor	1
2	705788	Bracket Asm. - A.I.R. Injection Pump	1
3	704153	Bolt (3/8-16 X 5 Hex)	1
4	180124	Bolt (3/8-16 X 1 1/4 Hex)	1
5	180122	Bolt (3/8-16 X 1 Hex)	2
6	120382	Lockwasher (3/8 Med. Spring)	2

# GROUP 14 - FUEL SYSTEM - 14-36

A	A	A	A
11	11	12	12
	E		E

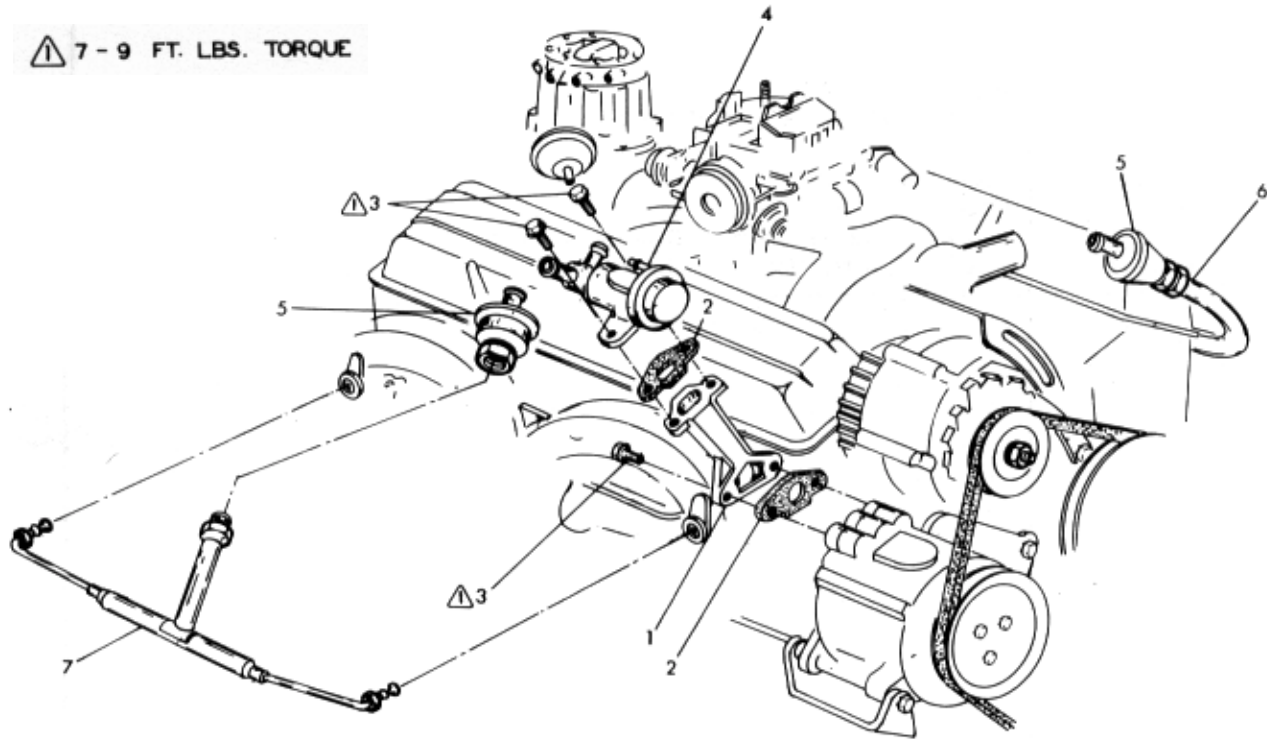


Figure 14-23 A.I.R. Pipe. 350 .8 Cylinder

A	A	A	A
11	11	12	12
	E		E

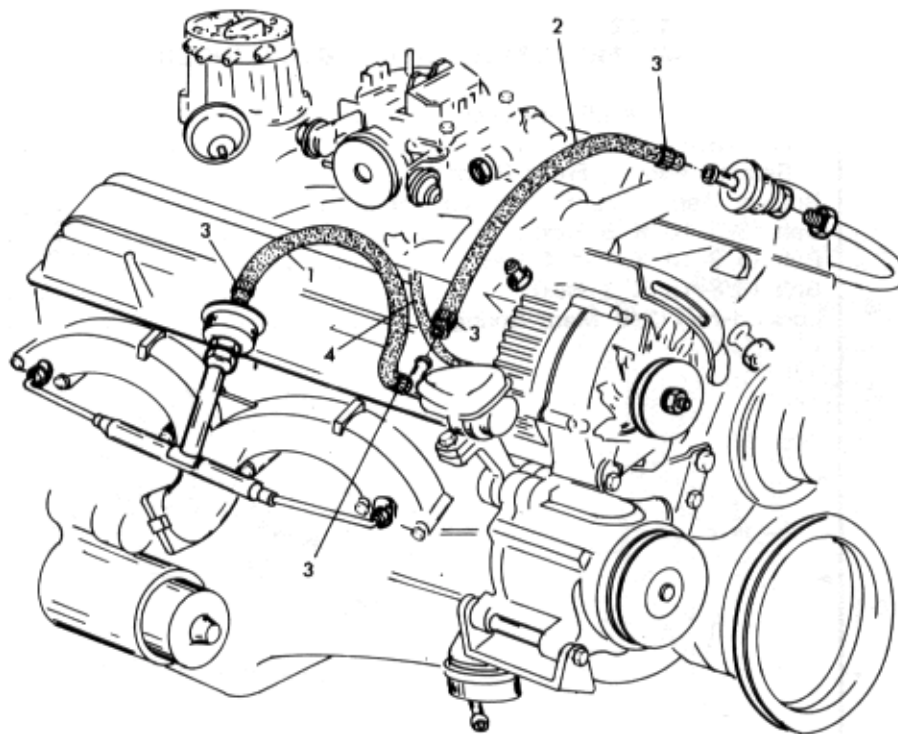


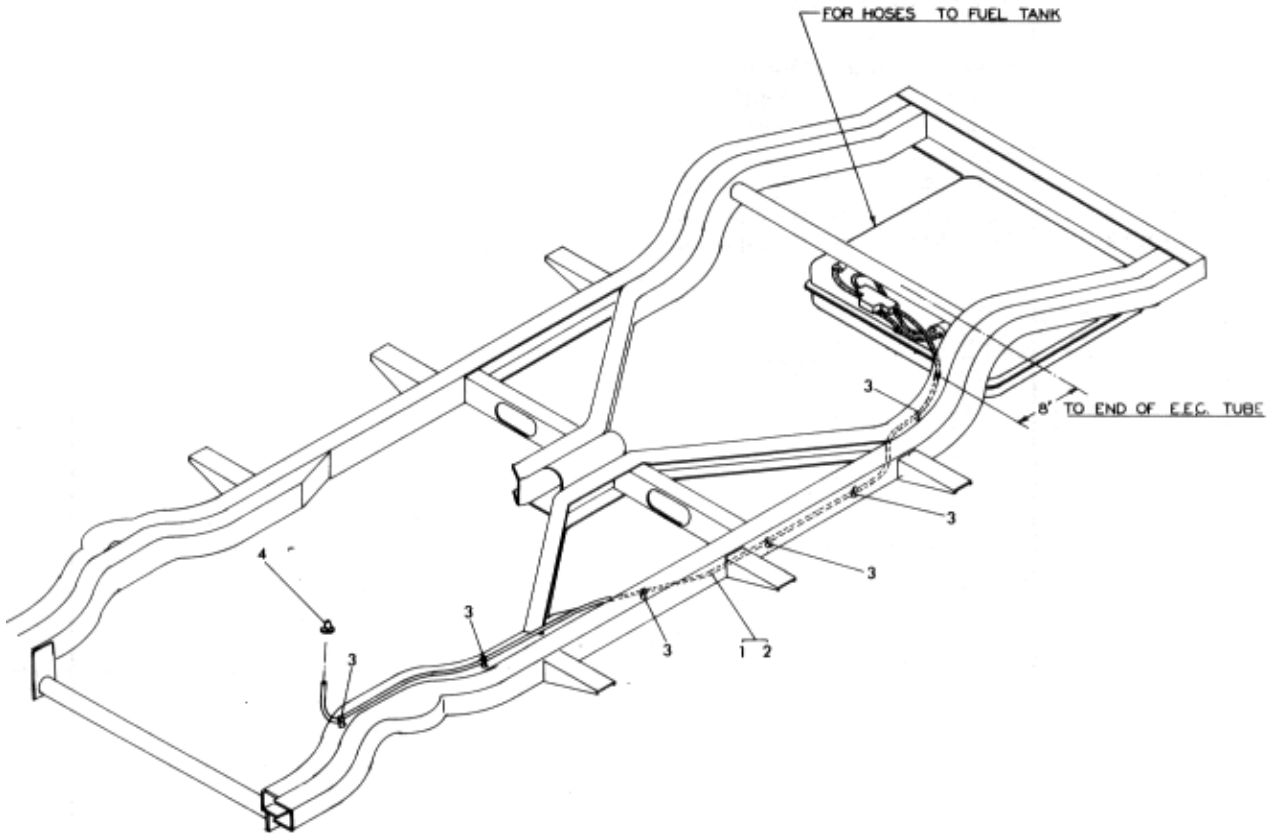
Figure 14-24 A.I.R. Hoses. 350 - 8 Cylinder

## GROUP 14 - FUEL SYSTEM – 14-37

Item	Part Number	Description	Qty
		Figure 14-23 A.I.R. PIPE, 350 - 8 CYLINDER	
1	708033	Elbow - Diverter Valve	1
2	704431	Gasket - Diverter Valve	2
3	705789	Screw & Washer Asm. - Diverter Valve Mounting	4
4	705868	Valve Asm. - Diverter	1
5	703117	Valve Asm. - A.I.R. Check	2
6	703414	Pipe Asm. - A.I.R. Injection - LH	1
7	705873	Pipe Asm. - A.I.R. Injection - RH	1
		Figure 14-24 A.I.R. HOSES. 350 - 8 CYLINDER	
1	706715	Hose - Diverter Valve to Check Valve	1
2	706966	Hose - Diverter Valve to Exhaust Check Valve - LH	1
3	178304	Clamp (15/16 Hose)	4
4	705994	Hose Asm. - Exhaust Emission Control	1

## GROUP 14 - FUEL SYSTEM – 14-38

A	A	A	A
11	11	12	12
	E		E



*Figure 14-25 Evaporative Emission Control (E.E.C.). Frame Tubes*

Item	Part Number	Description	Qty
		Figure 14-25 EVAPORATIVE EMISSION CONTROL (E.E.C.), Frame Tubes	
1	705153	Tube Asm. - Canister to Separator - 120" WB	1
2	703619	Tube Asm. - Canister to Separator - 129" WB	1
3	708069	Clip (5/16 X 3/8 Double Tube)	6
4	626869	Caplug (#3)	1

# GROUP 14 - FUEL SYSTEM – 14-39

A	A	A	A
11	11	12	12
	E		E

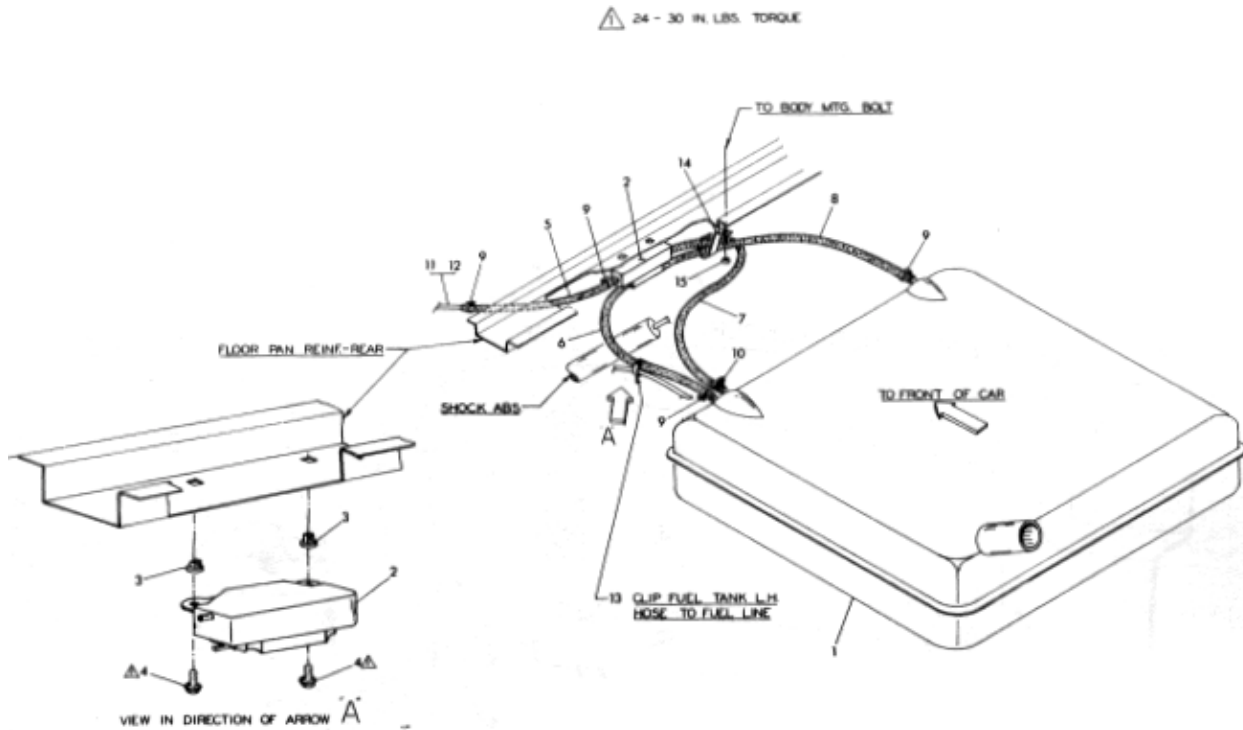
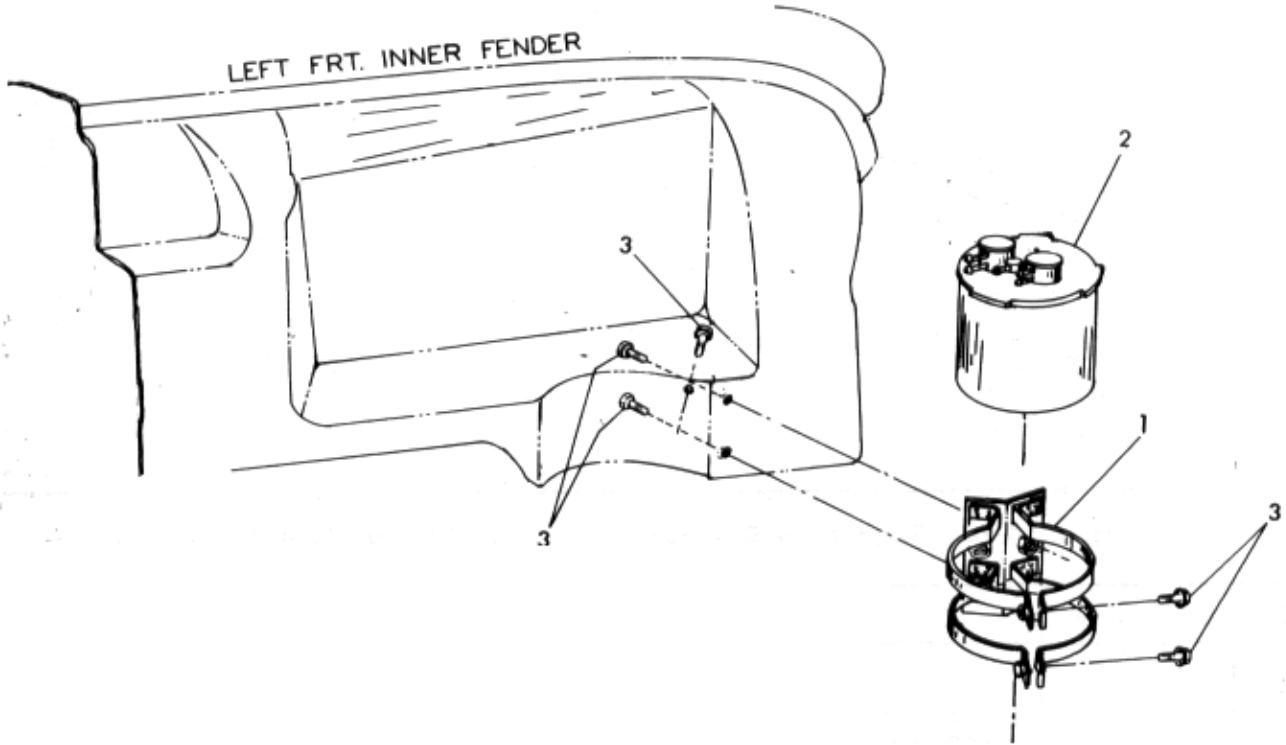


Figure 14-26 Evaporative Emission Control (E.E.C.). Fuel Tank Hoses

Item	Part Number	Description	Qty
Figure 14-26 EVAPORATIVE EMISSION CONTROL (E.E.C.), Fuel Tank Hoses			
1	707045	Fuel Tank Asm	1
2	703793	Separator Asm. - Liquid	1
3	704682	Grommet	2
4	9425106	Screw (1/4-20 X 7/8 Hex Wa. Hd.)	2
5	704646	Hose - Separator to Frame Tube	1
6	704643	Hose - Separator to Fuel Tank - LH	1
7	704645	Hose - Separator to Fuel Tank - Rear Vent	1
8	704644	Hose - Separator to Fuel Tank - RH	1
9	704683	Clamp - Hose (.520 Dia.)	6
10	704684	Clamp - Hose (.583 Dia.)	2
11	705153	Tube Asm. - Canister to Separator - 120" WB	1
12	703619	Tube Asm. - Canister to Separator - 129" WB	1
13	704825	Clip - Band	1
14	82144	Clip "J" Type	1
15	120377	Nut (3/8-16 Hex)	1

## GROUP 14 - FUEL SYSTEM – 14-40

A	A	A	A
11	11	12	12
	E		E



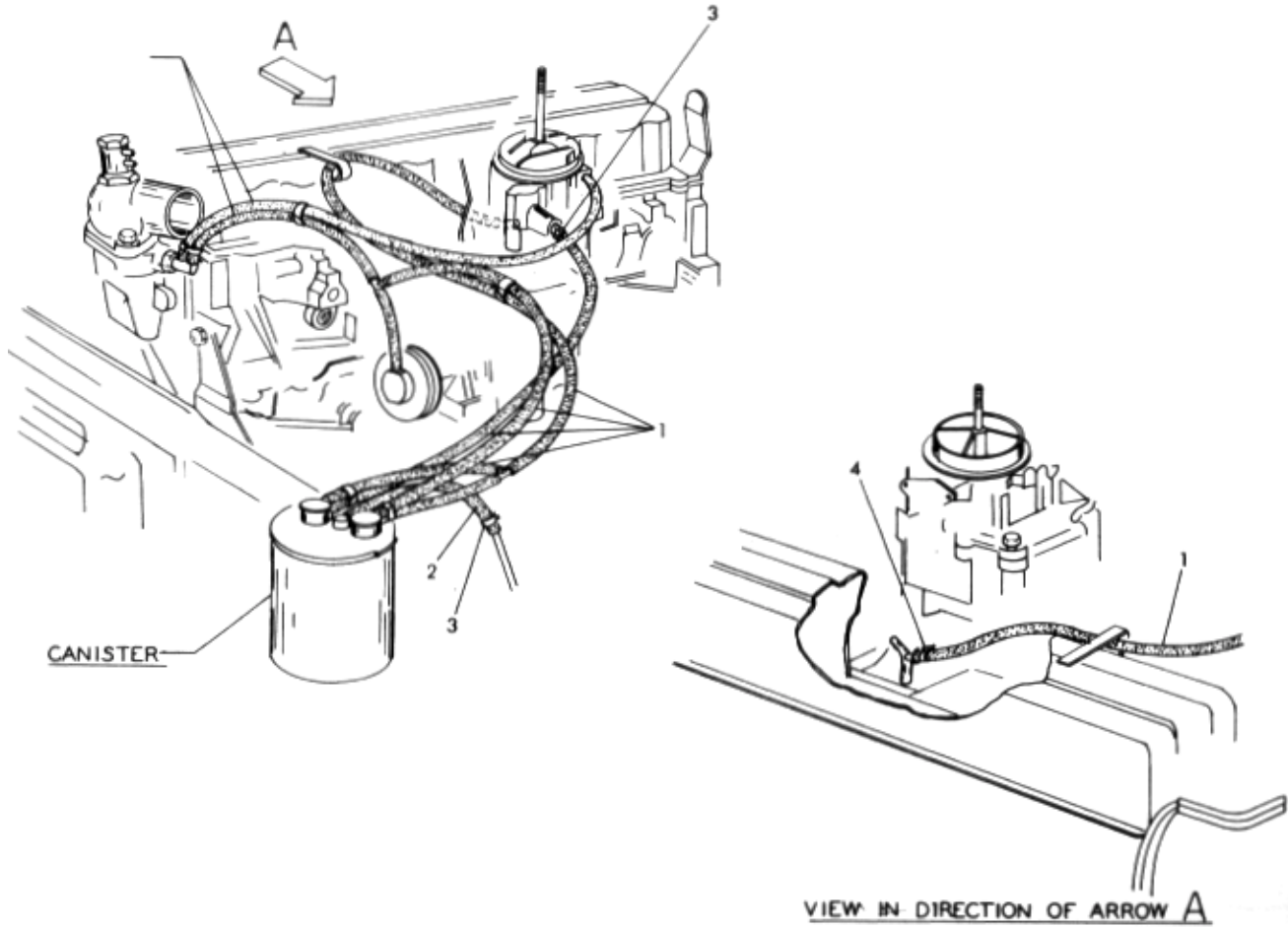
*Figure 14-27 Evaporative Emission Control (E.E.C.). Canister Mounting*

Item	Part Number	Description	Qty
		Figure 14-27 EVAPORATIVE EMISSION CONTROL (E.E.C.), Canister Mounting	
1	707021	Support Asm. - Canister	1
2	705967	Canister Asm. - Fuel Vent	1
	010920	Filter - Canister	1
3	274473	Screw (1/4-20 X 5/8 Hex Ser. Wa. Hd.)	5



## GROUP 14 - FUEL SYSTEM – 14-41

A		A	
11		12	

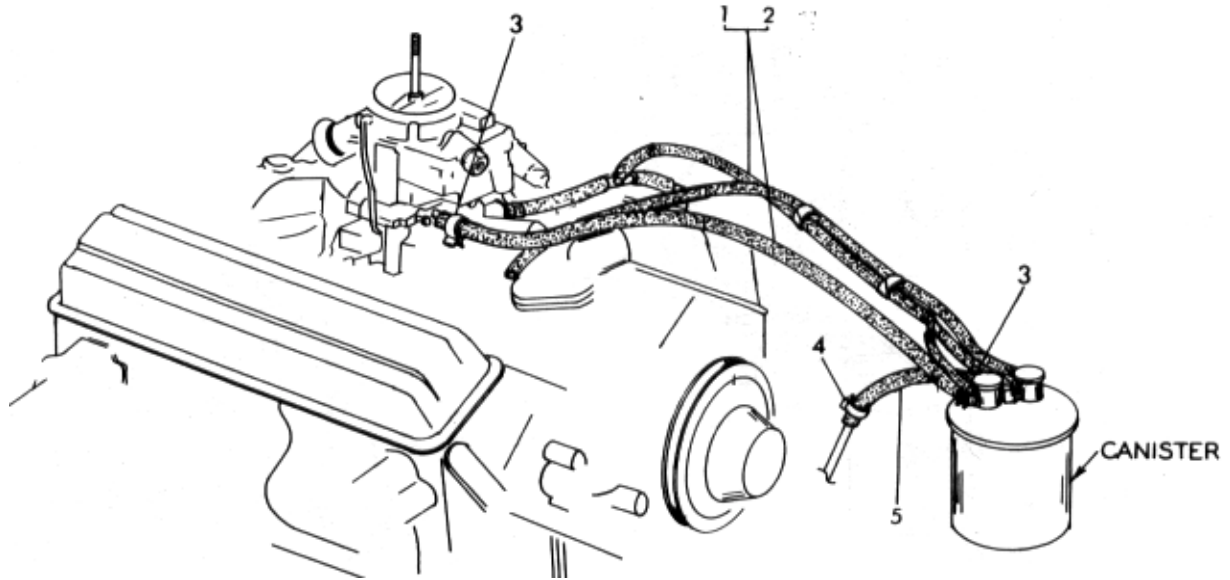


*Figure 14-28 Evaporator Emission Control (E.E.C.), Hoses - Engine Compartment - 6 Cylinder*

Item	Part Number	Description	Qty
		Figure 14-28 EVAPORATOR EMISSION CONTROL (E.E.C.). Hoses - Engine Compartment - 6 Cylinder	
1	707009	Hose Asm. - Evaporator Emission - 6 Cylinder	1
2	704646	Hose - Separator & Canister to Frame Tube	1
3	704683	Clamp - Hose (.520 Dia.)	2
4	704701	Clamp - Hose (.460 Dia.)	1

## GROUP 14 - FUEL SYSTEM – 14-42

A	A	A	A
11	11	12	12
	E		E

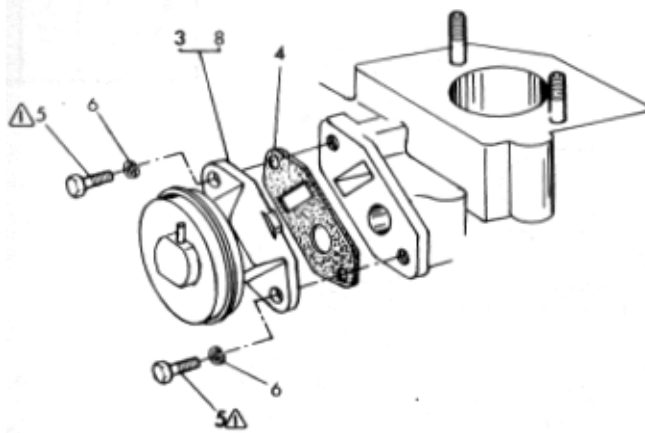


*Figure 14-29 Evaporator Emission Control (E.E.C.). Hoses - Engine Compartment - 8 Cylinder*

Item	Part Number	Description	Qty
		Figure 14-29 EVAPORATOR EMISSION CONTROL (E.E.C.). Hoses - Engine Compartment - 8 Cylinder	
1	707010	Hose Asm. - Evaporative Emission - 305 & 350	1
3	704701	Clamp - Hose (.460 Dia.)	2
4	704683	Clamp - Hose (.520 Dia.)	1
5	704646	Hose - Separator & Canister to Frame Tube	1

## GROUP 14 - FUEL SYSTEM – 14-43

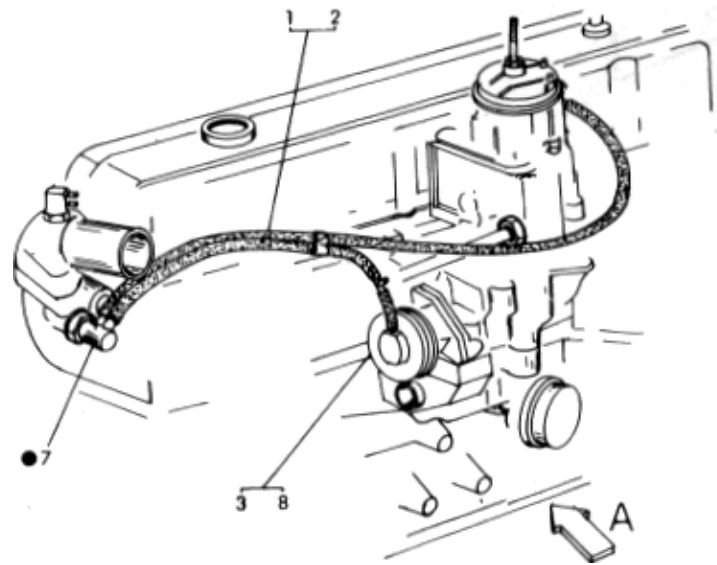
A		A	
11		12	



● BEFORE INSTALLING CONTROL, APPLY  
ML-111 TO THREADS

⚠ 20 - 30 FT LBS TORQUE

VIEW IN DIRECTION OF ARROW A

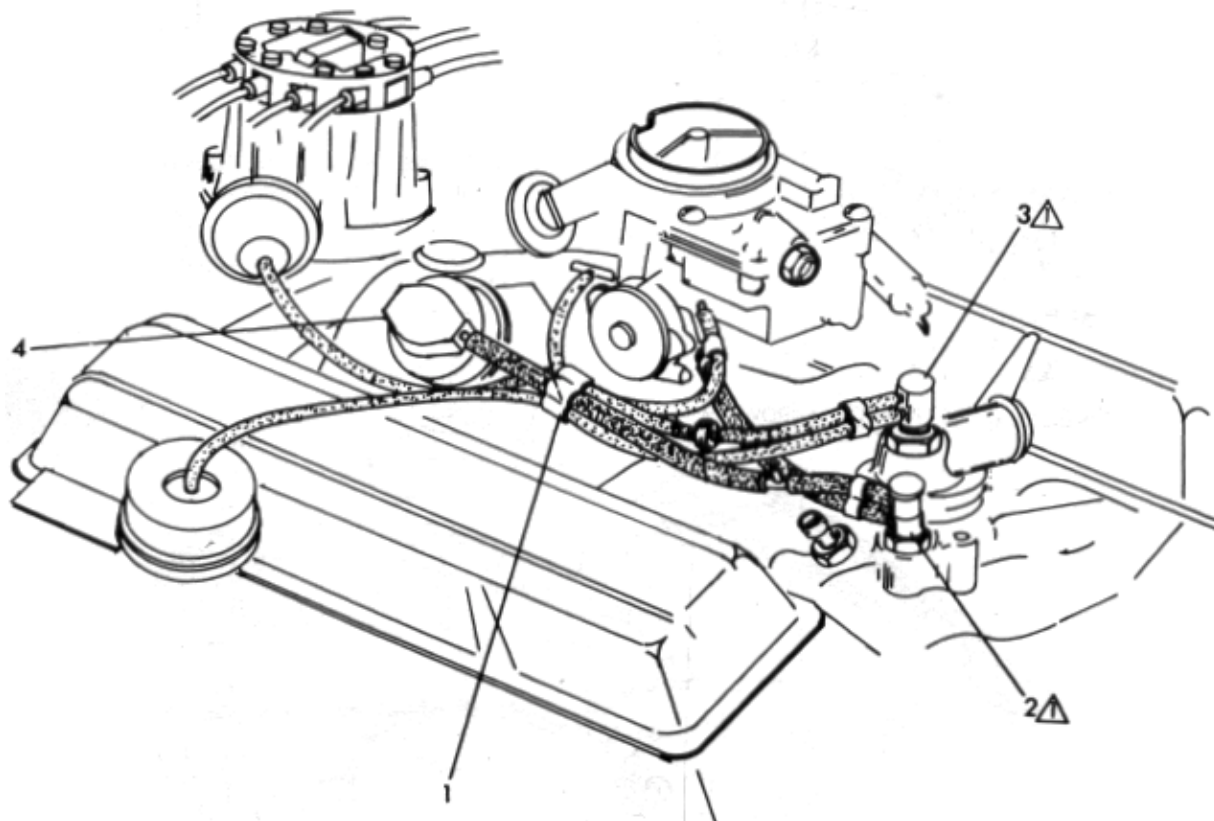


*Figure 14-30 Exhaust Gas Reactor (EGR). 6 Cylinder*

Item	Part Number	Description	Qty
		Figure 14-30 EXHAUST GAS REACTOR (EGR). 6. Cylinder	
1	707038	Tube Asm. - EGR - Federal	1
2	705992	Tube Asm. - EGR - California	1
3	705865	Valve Asm. - EGR	1
4	708056	Gasket - EGR	1
5	9418991	Bolt (5/16-18 X 7/8 Hex)	2
6	120214	Lockwasher (5/16 Med. Spring)	2
7	705567	Switch Asm. - Thermo Vacuum	1

## GROUP 14 - FUEL SYSTEM – 14-44

A	A	A	A
11	11	12	12
	E		E



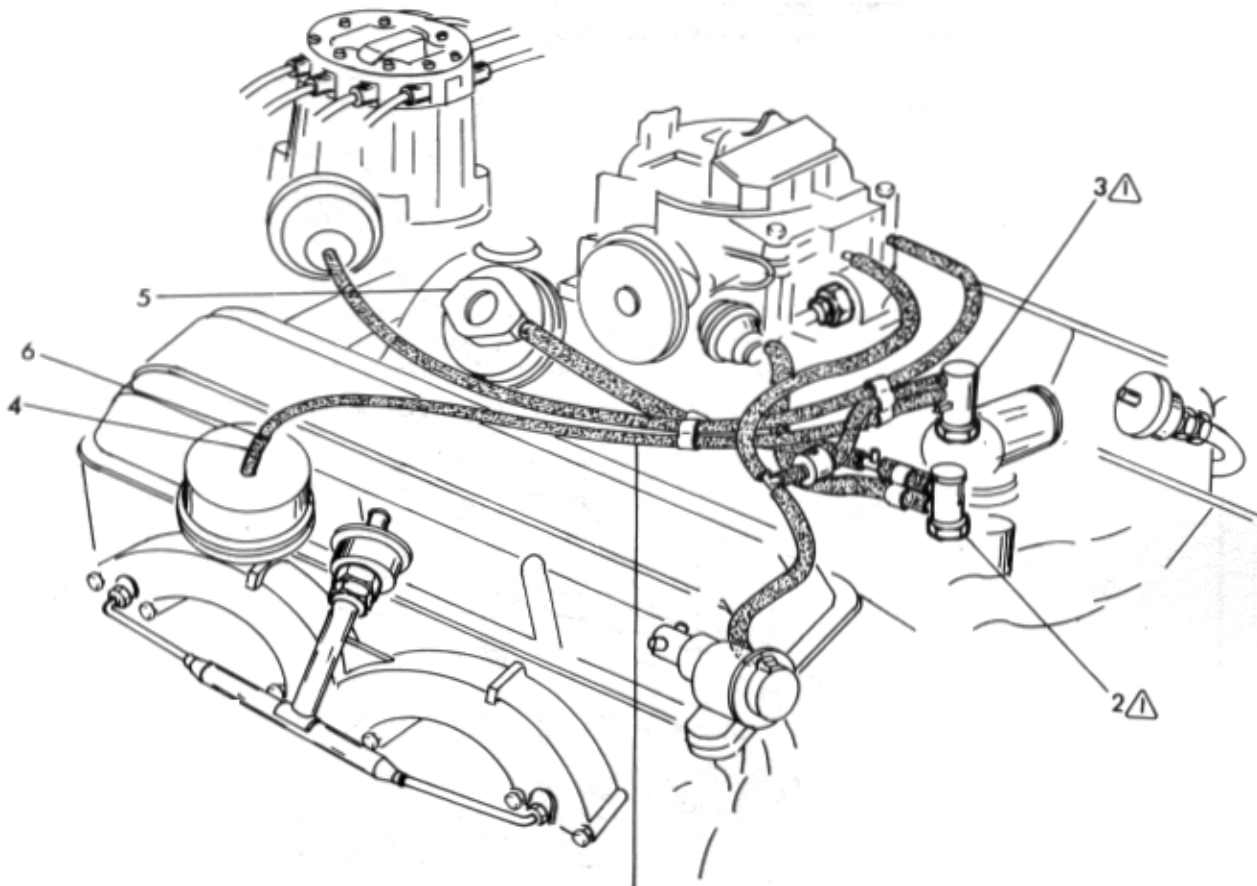
**1** 120 IN. LBS. PLUS HAND TORQUE CLOCKWISE AS REQUIRED TO ALIGN SWITCH TO ACCOMODATE HOSE HARNESS.

*Figure 14-31 Exhaust Gas Reactor (EGR). 8 Cylinder .305*

Item	Part Number	Description	Qty
		Figure 14-31 EXHAUST GAS REACTOR (EGR). 8 Cylinder – 305	
1	705993	Hose Asm. - Exhaust Emission Control	1
	012581	Valve Asm. - EFE Vacuum Check	1
2	09558	Switch Asm.- EGR Vacuum Valve Control	1
3	705569	Switch Asm.- EFE Vacuum Actuator Control	1
4	09532	Valve Asm. - EGR	1

**GROUP 14 - FUEL SYSTEM – 14-45**

A	A	A	A
11	11	12	12
	E		E



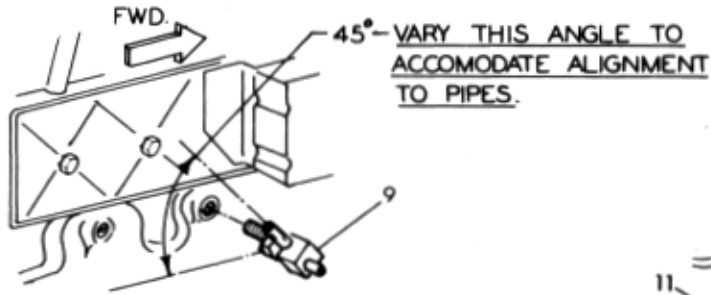
**⚠ 120 IN. LBS. PLUS HAND TORQUE CLOCKWISE AS REQUIRED TO ALIGN SWITCH TO ACCOMODATE HOSE HARNESS.**

*Figure 14-32 Exhaust Gas Reactor (EGR). 8 Cylinder .350*

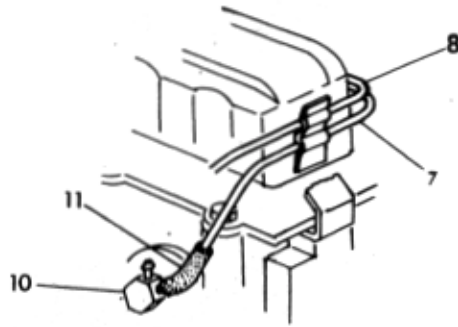
Item	Part Number	Description	Qty
		Figure 14-32 EXHAUST GAS REACTOR (EGR), 8 Cylinder – 350	
1	705994	Hose Asm. - Exhaust Emission Control	1
	012581	Valve Asm. - EFE Vacuum Check	1
2	09558	Switch Asm. - EGR Vacuum Control	1
3	705569	Switch Asm. - EFE Vacuum Actuator Control	1
4	706898	Hose (5/32 ID X 2.50")	1
5	09561	Valve Asm. - EGR	1
6	706973	Connector (3/16 Hose)	1

**GROUP 14 - FUEL SYSTEM - 14-46**

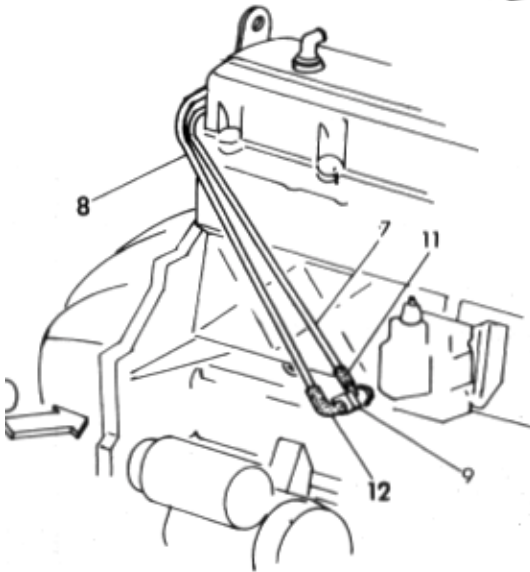
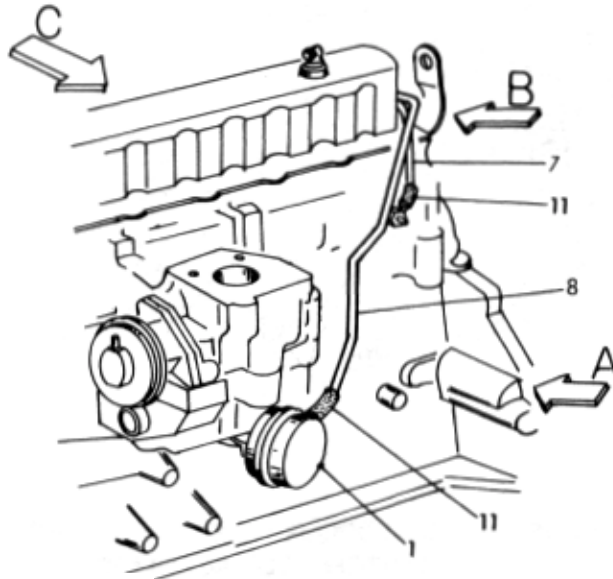
A		A	
11		12	



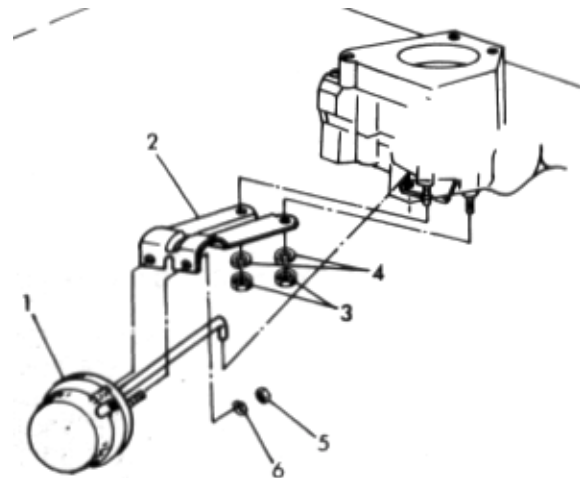
VIEW IN DIRECTION OF ARROW D



VIEW IN DIRECTION OF ARROW B



VIEW IN DIRECTION OF ARROW C



VIEW IN DIRECTION OF ARROW A

Figure 14-33 Exhaust Heat Actuator (EFE). 6 Cylinder

## GROUP 14 - FUEL SYSTEM – 14-47

Item	Part Number	Description	Qty
		Figure 14-33 EXHAUST HEAT ACTUATOR (EFE). 6 Cylinder	
1	705564	Actuator & Rod Asm. - EFE Vacuum	1
2	706620	Bracket - Exhaust Heat Actuator - Vacuum	1
3	120368	Nut (5/16-24 Hex)	2
4	120214	Lockwasher (5/16 Med. Spring)	2
5	120361	Nut (#10-24 Hex)	2
6	120217	Lockwasher (#10 Med. Spring)	2
7	706848	Pipe - Exhaust Heat Valve Actuator (Vacuum Fitting to Switch)	1
8	706849	Pipe - Exhaust Heat Valve Actuator (Switch to Actuator)	1
9	705709	Switch Asm. - EFE Vacuum Actuator Control	1
10	705853	Fitting Asm. - 2 Position	1
11	706182	Hose - Vacuum (5/32 ID X 1 1/4")	3
12	706898	Hose - Vacuum (5/32 ID X 2 1/2")	1

**GROUP 14 - FUEL SYSTEM – 14-48**

A	A	A	A
11	11	12	12
	E		E

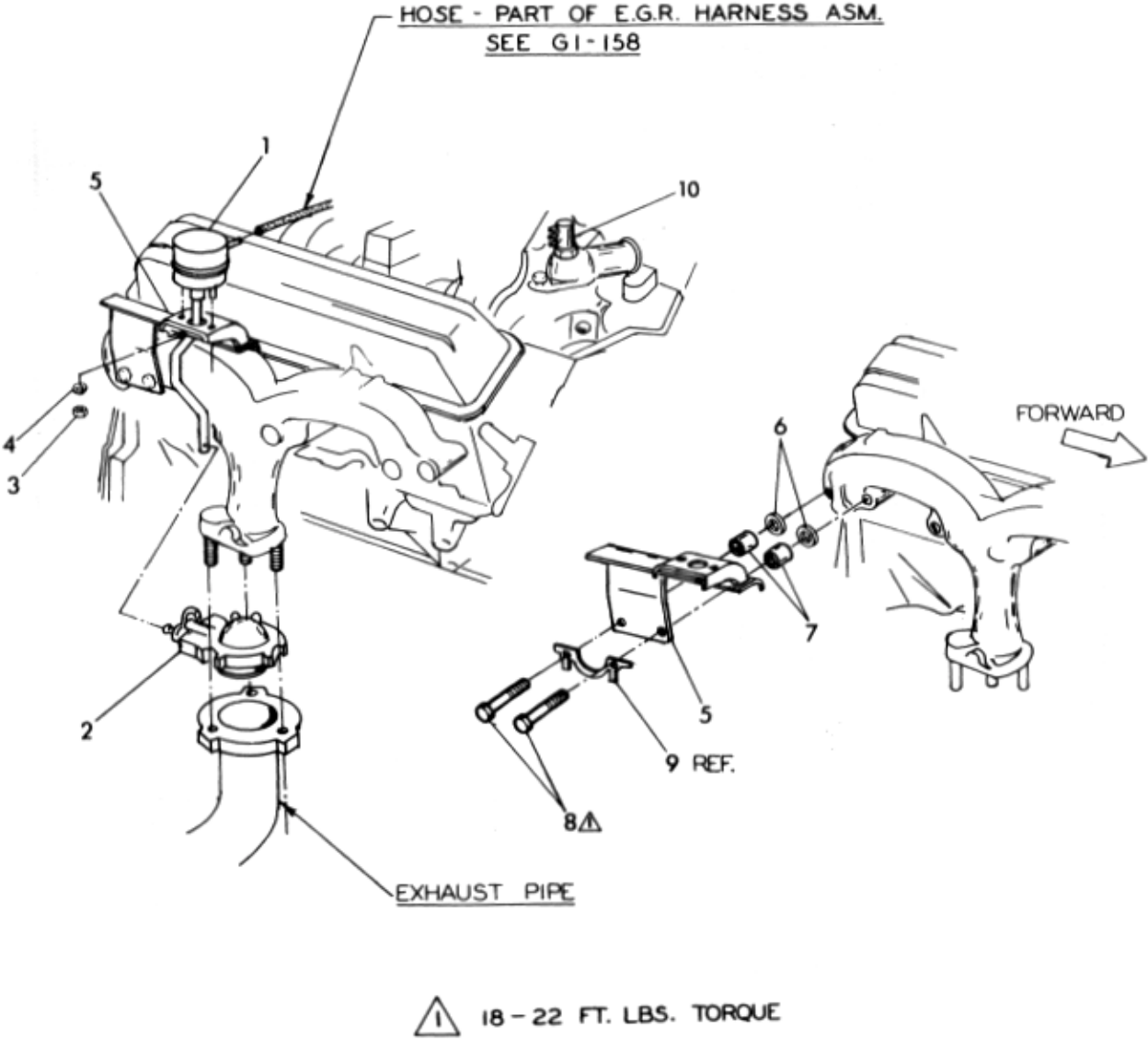


Figure 14-34 Exhaust Heat Actuator (EFE). 8 Cylinder

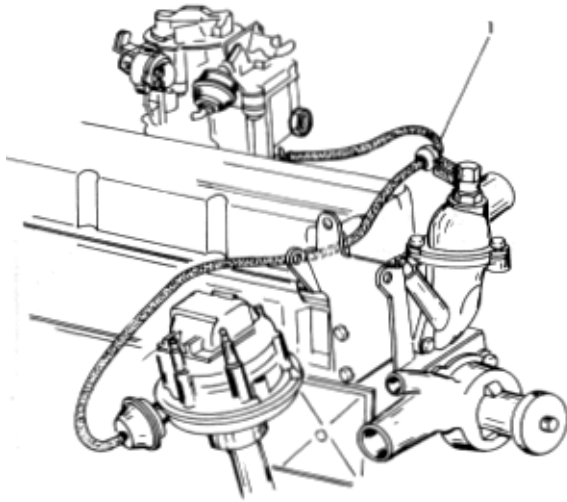


## GROUP 14 - FUEL SYSTEM – 14-49

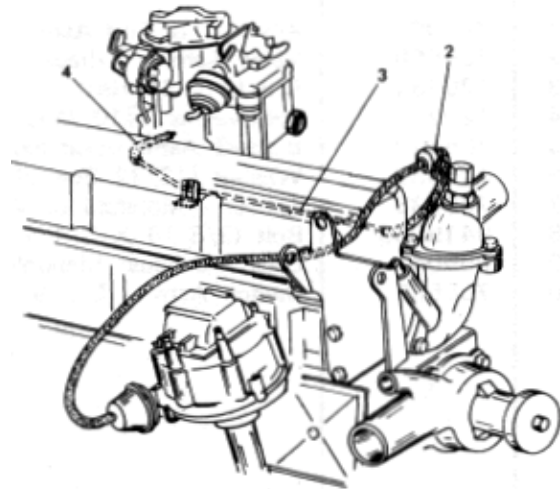
Item	Part Number	Description	Qty
		Figure 14-34 EXHAUST HEAT ACTUATOR (EFE), 8 Cylinder	
1	705966	Actuator & Rod Asm. - EFE Vacuum	1
2	705558	Valve Asm. - Exhaust Heat	1
3	120361	Nut (#10-24 Hex)	2
4	120217	Lockwasher (#10 Med. Spring)	2
5	705528	Bracket Asm. - Vacuum Actuator	1
6	706637	Washer (13/32 Special) Exhaust Manifold	2
7	706638	Spacer - Manifold to Vacuum Actuator Bracket	2
8	9419063	Bolt (3/8-16 X 3 1/4 Hex) (Furnished On Manifold)	2
9	09504	Lock - Exhaust Manifold End Bolts	1
10	705569	Switch Asm. - EFE Vacuum Actuator Control	1

**GROUP 14 - FUEL SYSTEM – 14-50**

A 11		A 12	
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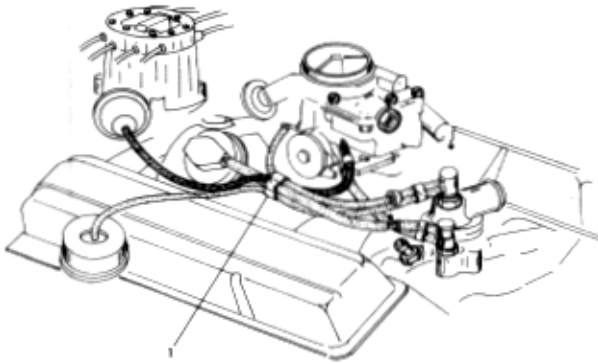
FED. CARS ONLY



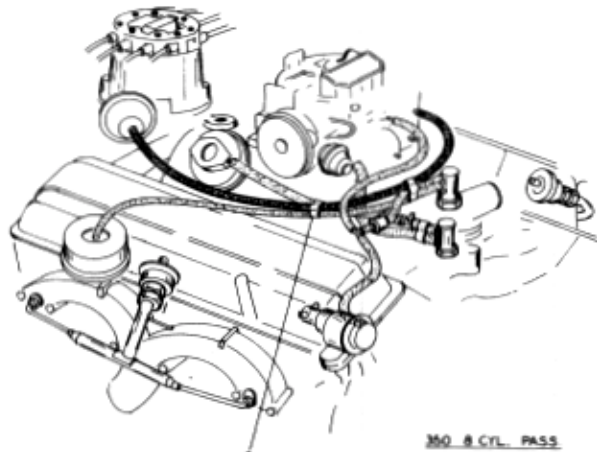
A.I.R. CARS ONLY

*Figure 14-35 Spark Control Tubes & Hoses, 6 Cylinder*

A 11	A 11 E	A 12	A 12 E
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305 8 CYL



360 8 CYL. PASS

*Figure 14-36 Spark Control Tubes & Hoses, 8 Cylinder*

## GROUP 14 - FUEL SYSTEM – 14-51

Item	Part Number	Description	Qty
		Figure 14-35 SPARK CONTROL TUBES & HOSES. 6 CYLINDER	
1	705990	Tube Asm. - Spark Control - Federal	1
2	707037	Tube Asm. - Spark Control - California	1
3	708153	Pipe - Spark Control	1
4	708120	Hose - Spark Pipe to Carburetor Vacuum	1
		Figure 14-36 SPARK CONTROL TUBES & HOSES, 8 CYLINDER	
1	705993	Hose Asm. - Exhaust Emission Control - 305	1
2	705994	Hose Asm. - Exhaust Emission Control - 350	1
	012581	Valve Asm. - EFE Vacuum Check - 305 & 350	1

# GROUP 14 - FUEL SYSTEM – 14-52

A		A	
11		12	

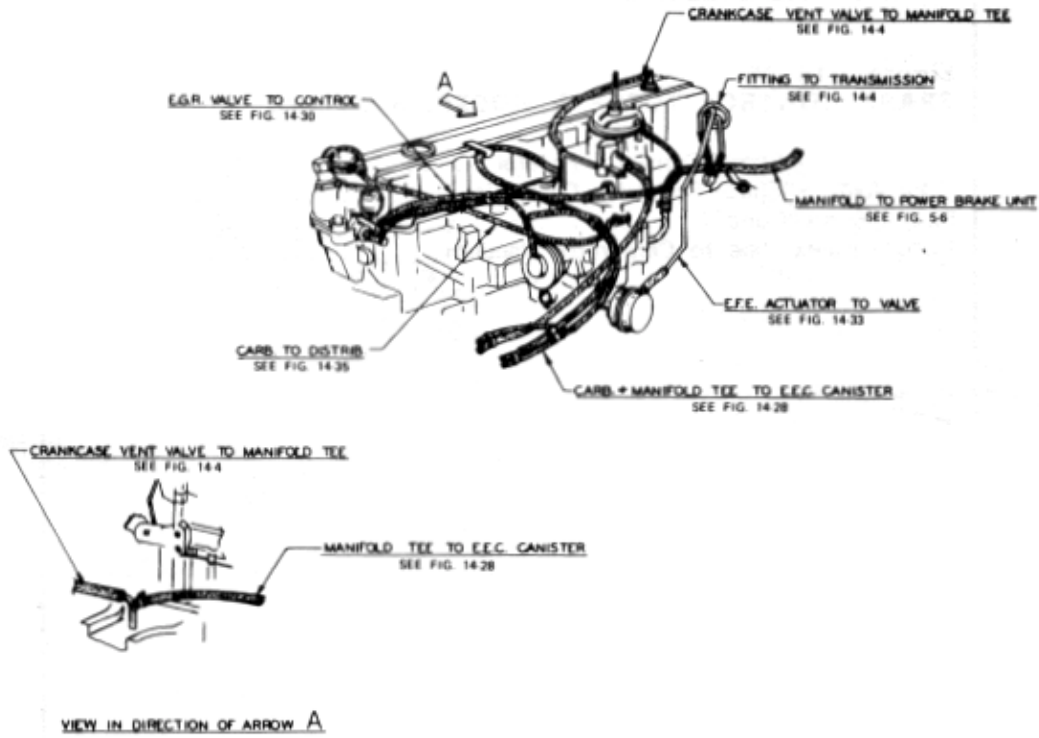


Figure 14-37 Vacuum Lines - General Routing. 6 Cylinder - Federal

A		A	
11		12	

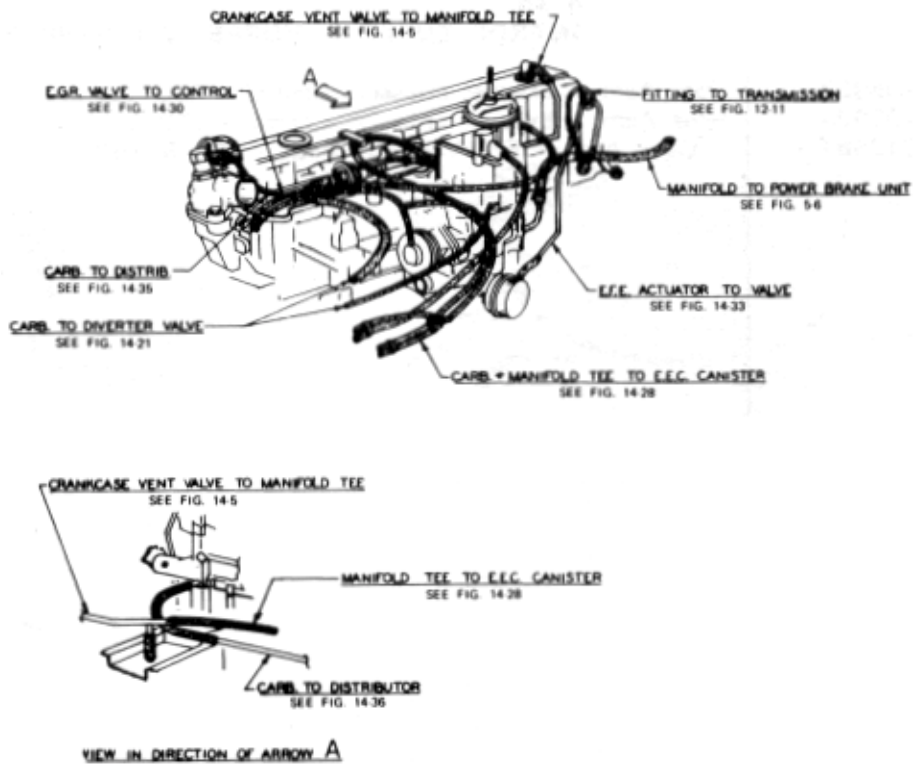


Figure 14-38 Vacuum Lines - General Routing. 6 Cylinder - California

## GROUP 14 - FUEL SYSTEM – 14-53

A	A	A	A
11	11	12	12
	E		E

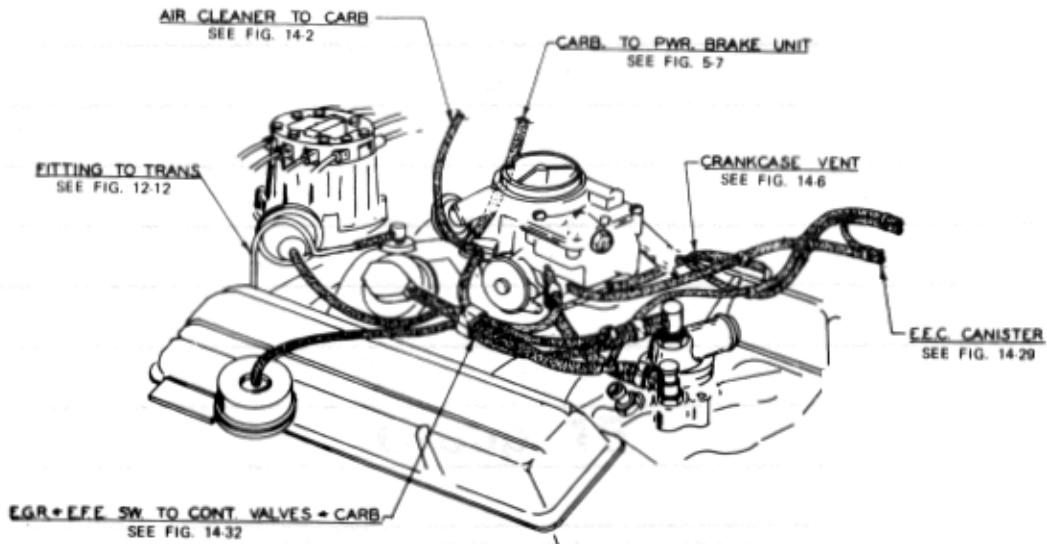


Figure 14-39 Vacuum Lines General Routing. 8 Cylinder -305

A	A	A	A
11	11	12	12
	E		E

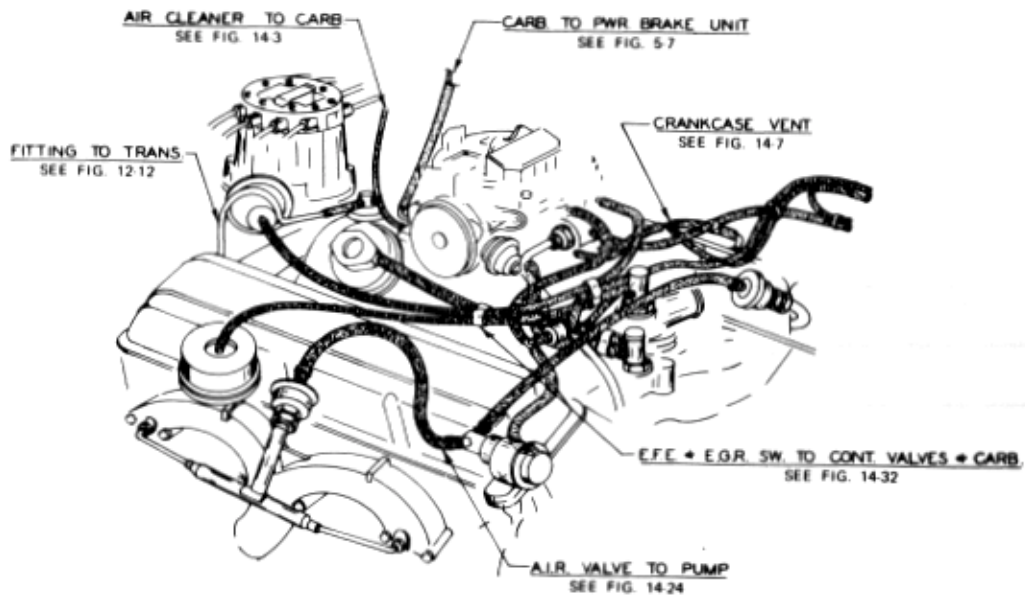


Figure 14-40 Vacuum Lines General Routing. 8 Cylinder -350