

GROUP 27 - SIDE EXTERIOR - 27-1

Group 27

SIDE EXTERIOR

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GROUP 27 - SIDE EXTERIOR - 27-2

A	A	A	A
11	11	12	12
	E		E

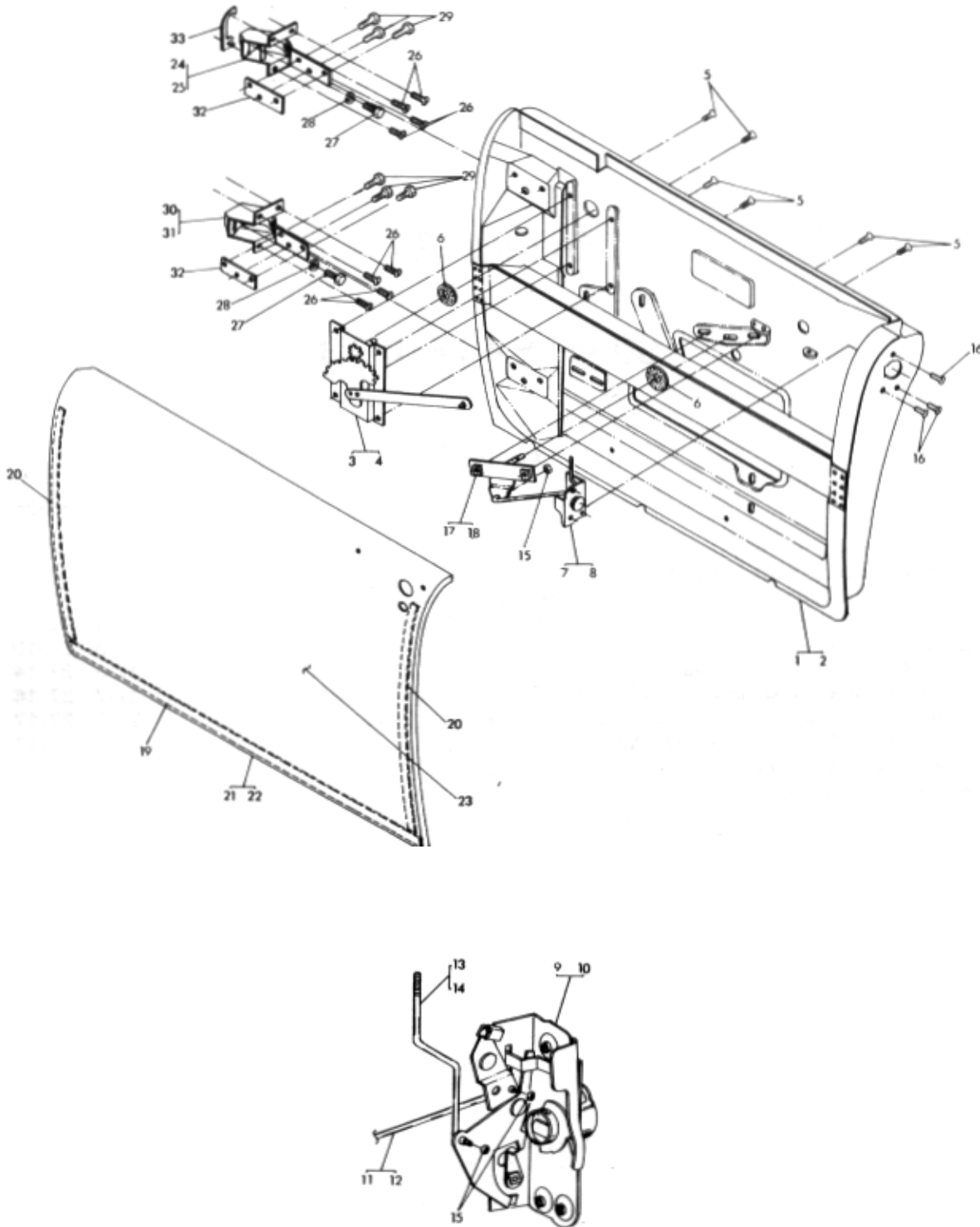


Figure 27-1 Door Assembly - Front

Checker Motors Corp.

GROUP 27 - SIDE EXTERIOR - 27-3

Item	Part Number	Description	Qty
		Figure 27-1	
		DOOR ASSEMBLY - FRONT	
		Note: Following 6 Parts Are Not Illustrated.	
	05751	Door Asm. - Front LH Clear Glass	1
	05753	Door Asm. - Front LH Tinted Glass	1
	05752	Door Asm. - Front RH Clear Glass	1
	05754	Door Asm. - Front RH Tinted Glass	1
		Above Doors Are Complete Except for Trim Panels, Interior Accessory Hardware & Hinges.	
	647941	Door Asm. - Front Lower LH	1
	647942	Door Asm. - Front Lower RH	1
1	647937	Panel Asm. - Inner - LH	1
2	647938	Panel Asm. - Inner - RH	1
3	639089	Regulator Asm. - Window - LH	1
4	639090	Regulator Asm. - Window - RH	1
5	187987	Screw & Lockwasher Asm. (#12-24 X 1/2 RHCR)	12
6	642809	Seal	4
7	645407	Lock & Rod Asm. - LH	1
8	645408	Lock & Rod Asm. - RH	1
9	645341	Lock Asm. - LH	1
10	645342	Lock Asm. - RH	1
	01931	Spring - Outside Door Handle Push Button	1
	01933	Spring - Inside Door Handle Push Button	1
	01946	Spring - Thin Coil	1
11	640161	Rod - Front Lock to Remote Control - LH	1
12	640162	Rod - Front Lock to Remote Control - RH	1
13	640153	Rod - Front Door Button to Lock - LH	1
14	640154	Rod - Front Door Button to Lock - RH	1
15	626485	Nut (5/32 Self Thread)	4
16	445638	Screw & Lockwasher Asm. (#12-24 X 1/2 FHCR)	6
17	639161	Control Asm. - Door Remote - LH	1
18	639162	Control Asm. - Door Remote - RH	1
19	640434	Filler - Door Bottom	2
20	640432	Filler - Door Side	4
21	644683	Panel - Outer - LH	1
22	644684	Panel - Outer - RH	1
23	MJ-126	Sound - Deadener	1
24	631345	Hinge Asm. - Upper - LH	1
25	631346	Hinge Asm. - Upper - RH	1
26	271461	Screw & Lockwasher Asm. (5/16-24 X 3/4 FHCR - HP)	16
27	181595	Bolt (5/16-24 X 3/4 Hex)	4
28	120214	LW (5/16 Med. Spring)	4
29	626805	Screw (3/8-24 X 1 Hex Ser.)	12
30	631349	Hinge Asm. - Lower - LH	1
31	631350	Hinge Asm. - Lower - RH	1
32	644584	Shim - Hinge	4
33	638189	Shim - Hinge	A/R
	639221	Striker - Door Lock - LH	1
	639222	Striker - Door Lock - RH	1
	450596	Screw & Ext. Tooth LW Asm. (1/4-28 X 3/4 PHCR) Striker to Pillar	6
	640186	Shim - Door Lock Striker	A/R
	632317	Bumper - Door Pillar	2
	161869	Screw - Bumper Mounting (#8 X 5/8 PHCR Tap.)	2

GROUP 27 - SIDE EXTERIOR - 27-4

A	A	A	A
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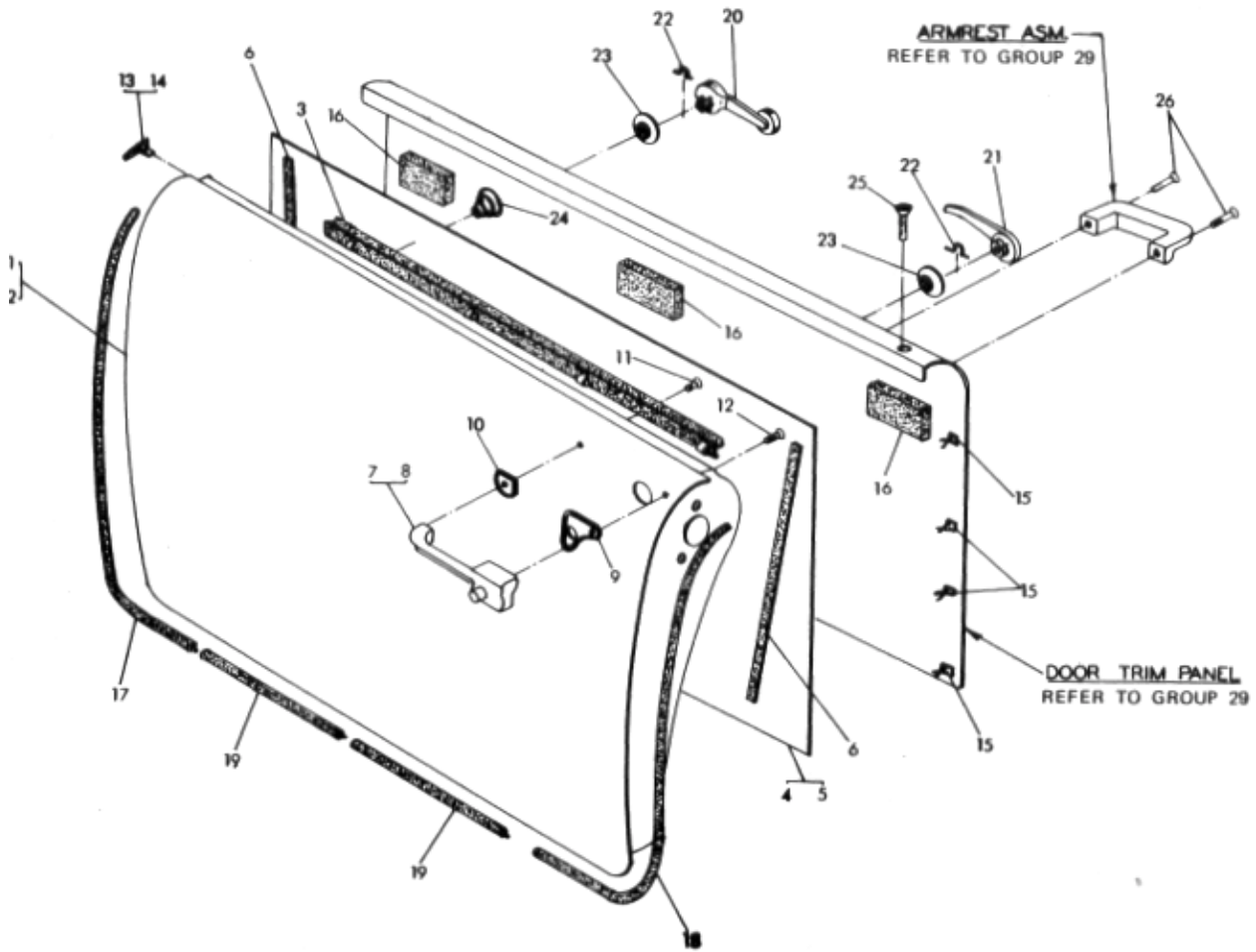


Figure 27-2 Door Accessory Parts - Front

GROUP 27 - SIDE EXTERIOR - 27-5

Item	Part Number	Description	Qty
Figure 27-2			
DOOR ACCESSORY PARTS - FRONT			
1	647941	Door Assembly - Front - LH	1
2	647942	Door Assembly - Front - RH	1
3	651919	Weatherstrip Asm	2
4	640197	Deflector - LH	1
5	640198	Deflector - RH	1
6	ML-104	Sealer	1
7	631369	Handle Asm. - LH	1
8	631370	Handle Asm. - RH	1
	64666	Button - Handle	2
	64667	Spring - Handle	2
	01431	Stem - Handle	2
	64669	Retainer - Handle Button	2
	64670	Seal - Lock Handle	2
9	630491	Gasket - Door Handle Rear	2
10	630492	Gasket - Door Handle Front	2
11	444271	Screw & Lockwasher Asm. (#10-32 X 3/8)	2
12	455164	Screw & Lockwasher Asm. (#10-32 X 3/4)	2
13	640073	Filler - Door - LH	1
14	640074	Filler - Door - RH	1
15	626624	Trim Clip	22
16	646954	Shim - Door Trim Panel	6
17	634674	Weatherseal - Lower Front	2
18	634642	Weatherseal - Lower Rear	2
19	634643	Weatherseal - Bottom	4
20	653025	Handle Asm. - Window Reg	2
21	639182	Handle Asm. - Door Opener	2
22	640130	Clip - Handle Retaining	4
23	640170	Washer - Inside Door Handle	4
24	640096	Spring - Tension	2
25	640199	Knob - Locking	2
26	153797	Screw (1/4-20 X 1)	

GROUP 27 - SIDE EXTERIOR - 27-6

A	A	A	A
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	E		E

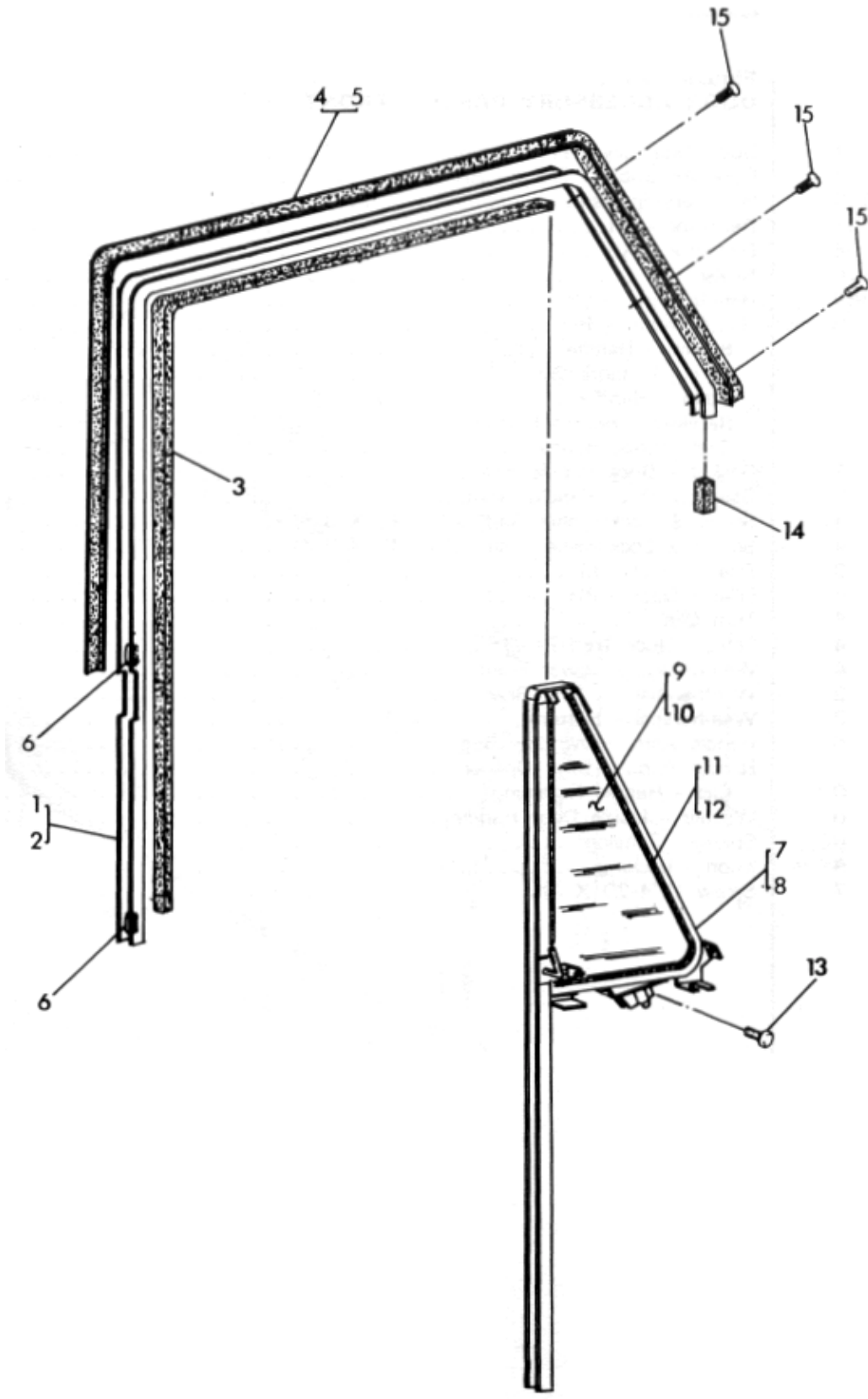


Figure 27-3 Front Door Window Assembly, Frame and Vent Window

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GROUP 27 - SIDE EXTERIOR - 27-7

Item	Part Number	Description	Qty
Figure 27-3			
FRONT DOOR WINDOW ASSEMBLY, FRAME AND VENT WINDOW			
Note: Following 2 Parts Are Not Illustrated.			
	643207	Frame Asm. - Front Door - LH	1
	643208	Frame Asm. - Front Door - RH	1
1	642579	Frame - Front Door - LH	1
2	642580	Frame - Front Door - RH	1
3	MZ- 104	Channel	1
4	642581	Weatherseal - LH	1
5	642582	Weatherseal - RH	1
6	626763	Nut (1/4-20)	4
	651889	Vent Window Asm. - LH Clear	1
	651977	Vent Window Asm. - LH Tinted	1
	651890	Vent Window Asm. - RH Clear	1
	651978	Vent Window Asm. - RH Tinted	1
7	651891	Frame Asm. - Vent Window - LH	1
8	651892	Frame Asm. - Vent Window - RH	1
9	651893	Wing Asm. - LH Clear	1
	651979	Wing Asm. - LH Tinted	1
10	651894	Wing Asm. - RH Clear	1
	651980	Wing Asm. - RH Tinted	1
	630945	Handle - Vent Window - LH	1
	630946	Handle - Vent Window - RH	1
	01949	Kit - Vent Handle Repair	1
	646754	Glass - Vent Window - Clear	2
	646755	Glass - Vent Window - Tinted	2
11	640091	Weatherseal - LH	1
12	640092	Weatherseal - RH	1
13	178434	Screw (1/4-14 X 1/2 Hex)	2
14	634698	Seal	2
15	626632	Screw & Lockwasher Asm. (#8-32 X 1/2 PHCR)	6

GROUP 27 - SIDE EXTERIOR - 27-8

A	A	A	A
11	11	12	12
	E		E

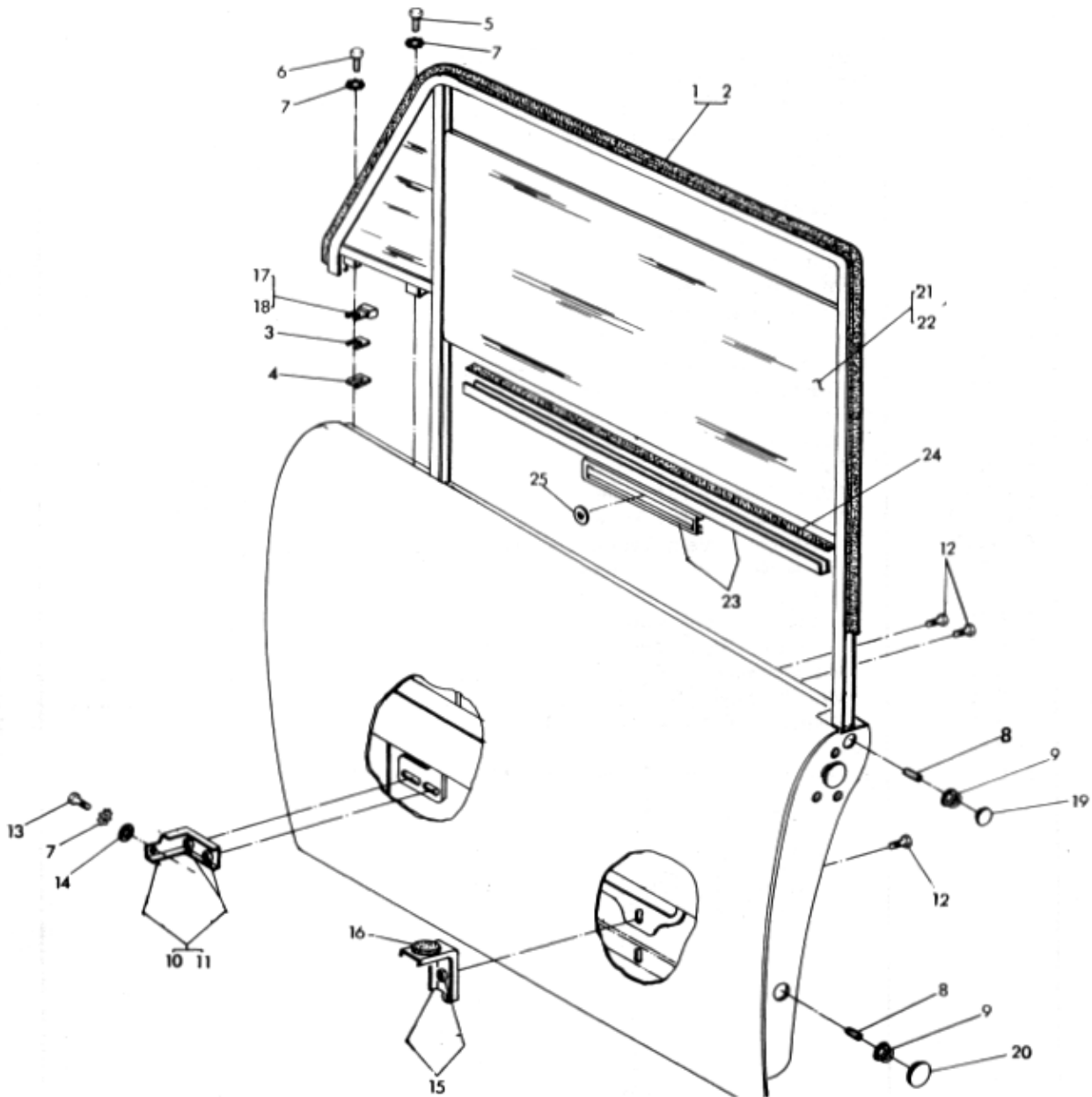


Figure 27-4 Front Door Window Assembly. Glass. Frame and Related Parts

GROUP 27 - SIDE EXTERIOR - 27-9

Item	Part Number	Description	Qty
Figure 27-4			
FRONT DOOR WINDOW ASSEMBLY, GLASS, FRAME AND RELATED PARTS			
1	651887	Frame & Vent Window Asm. - LH Clear	1
	651975	Frame & Vent Window Asm. - LH Tinted	1
2	651888	Frame & Vent Window Asm. - RH Clear	1
	651976	Frame & Vent Window Asm. - RH Tinted	1
3	630755	Shim	8
4	636340	Spacer (3/16 Thick)	4
5	120706	Bolt (1/4-20 X 1/2 Hex)	2
6	121887	Bolt (1/4-20 X 3/4 Hex)	2
7	174916	LW (1/4 Int. Ext. Tooth)	6
8	626630	Screw (1/4-20 X 5/8 Set)	4
9	626631	Lock Nut (1/4-20)	4
10	631359	Bracket Asm. - LH	1
11	631360	Bracket Asm. - RH	1
12	626449	Screw & Lockwasher Asm. (1/4-20 X 1/2)	6
13	121887	Bolt (1/4-20 X 3/4)	2
14	626322	Washer (5/16 ID X 7/8 OD)	2
15	631325	Bracket Asm	2
16	622702	Bumper - Rubber	2
17	641277	Filler - LH	1
18	641278	Filler - RH	1
19	626786	Caplug (7/8 Dia.)	2
20	626787	Caplug (1 1/4 Dia.)	2
	653259	Glass & Channel Asm. - Clear	2
	653260	Glass & Channel Asm. - Tinted	2
21	646748	Glass - Clear	2
22	646749	Glass - Tinted	2
23	653214	Channel Asm	2
24	646974	Glazing	2
25	625932	Retainer	2

GROUP 27 - SIDE EXTERIOR - 27-10

A	A	A	A
11	11	12	12
	E		E

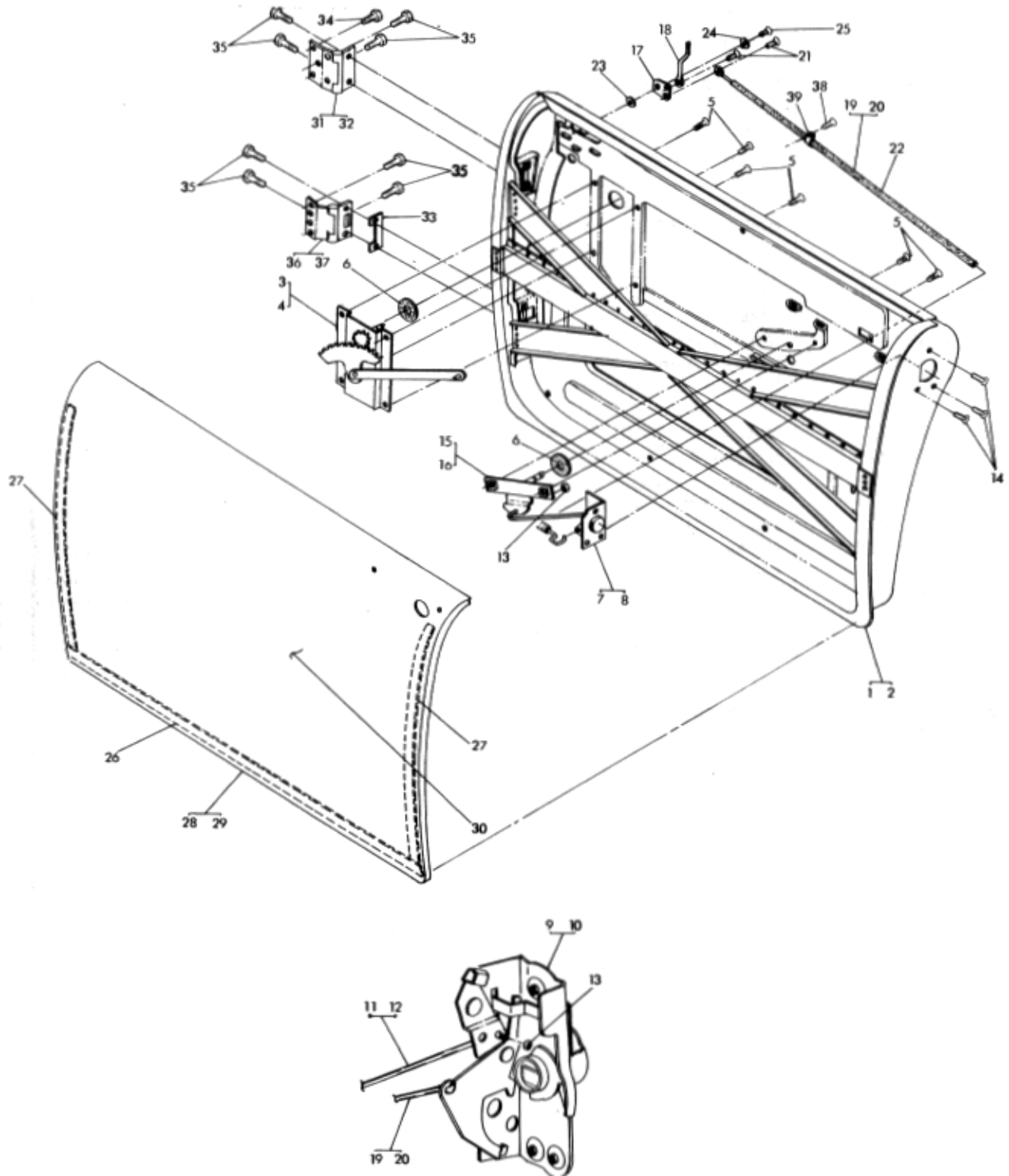


Figure 27-5 Door Assembly .Rear

GROUP 27 - SIDE EXTERIOR - 27-11

Item	Part Number	Description	Qty
		Figure 27-5	
		DOOR ASSEMBLY - REAR	
		Note: Following 8 Parts Are Not Illustrated.	
	05767	Door Asm. - LH Clear 120" WB	1
	05768	Door Asm. - RH Clear 120" WB	1
	05769	Door Asm. - LH Tinted 120" WB	1
	05770	Door Asm. - RH Tinted 120" WB	1
	05771	Door Asm. - LH Clear 129" WB	1
	05772	Door Asm. - RH Clear 129" WB	1
	05773	Door Asm. - LH Tinted 129" WB	1
	05774	Door Asm. - RH Tinted 129" WB	1
1	647949	Door Asm. - LH Lower 120" WB	1
2	647950	Door Asm. - RH Lower 120" WB	1
	647959	Door Asm. - LH Lower 129" WB	1
	647960	Door Asm. - RH Lower 129" WB	1
	647947	Panel Asm. - Rear Door Inner - LH 120" WB	1
	647948	Panel Asm. - Rear Door Inner - RH 120" WB	1
	647957	Panel Asm. - Rear Door Inner - LH 129" WB	1
	647958	Panel Asm. - Rear Door Inner - RH 129" WB	1
3	639089	Regulator - LH	1
4	639090	Regulator - RH	1
5	187987	Screw & Lockwasher Asm. (#12-24 X 1/2)	12
6	642809	Seal - Reg. & Remote Control	1
7	645409	Lock & Rod Asm. - Rear Door LH	1
8	645410	Lock & Rod Asm. - Rear Door RH	1
9	645343	Lock Asm. - LH	1
10	645344	Lock Asm. - RH	1
11	640147	Rod - LH	1
12	640148	Rod - RH	1
13	626485	Nut (5/32 Self Thread)	4
14	445638	Screw & Lockwasher Asm. (#12-24 X 1/2)	6
15	639161	Control Asm. - LH	1

GROUP 27 - SIDE EXTERIOR - 27-12

A	A	A	A
11	11	12	12
	E		E

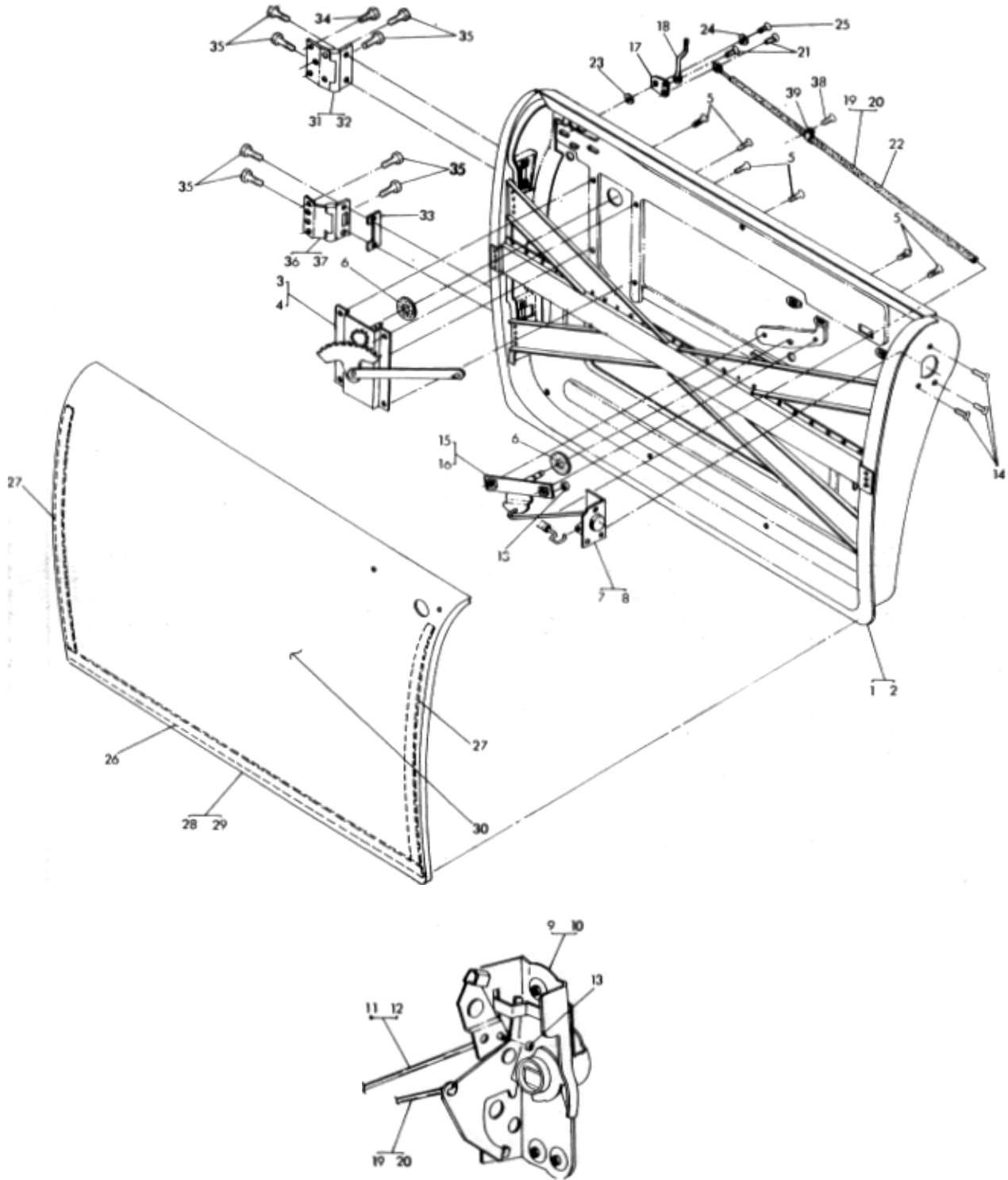


Figure 27-5 Door Assembly - Rear

GROUP 27 - SIDE EXTERIOR - 27-13

Item	Part Number	Description	Qty
Figure 27-5			
DOOR ASSEMBLY - REAR (Cont'd)			
16	639162	Control Asm. - RH	1
	641311	Bellcrank Asm. - LH 120" WB	1
	641312	Bellcrank Asm. - RH 120" WB	1
	641147	Bellcrank Asm. - LH 129" WB	1
	641148	Bellcrank Asm. - RH 129" WB	1
17	640140	Bellcrank	2
18	640472	Rod	2
19	640149	Rod - LH 120" WB	1
20	640150	Rod - RH 120" WB	1
	642161	Rod - LH 129" WB	1
	642162	Rod - RH 129" WB	1
21	640082	Rivet	4
22	640040	Tubing - 120" WB	2
	642219	Tubing - 129" WB	2
23	640083	Washer - Cup	2
24	626356	Washer - Wave	2
25	640084	Screw	2
26	640434	Filler - Bottom 120" WB	2
	642169	Filler - Bottom 129" WB	2
27	640432	Filler - Side	4
28	634239	Panel - LH 120" WB	1
29	634240	Panel - RH 120"WB	1
	642163	Panel - LH 129"WB	1
	642164	Panel - RH 129"WB	1
30	MJ-126	Sound Deadner	1
31	651739	Hinge Asm. - Upper LH	1
32	651740	Hinge Asm. - Upper RH	1
33	640445	Shim	A/R
34	9416815	Screw (3/8-24 X 3/4)	2
35	626805	Screw (3/8-24 X 1)	16
36	651741	Hinge Asm. - LH	1
37	651742	Hinge Asm. - RH	1
38	626920	Screw (#8-18 X 5/8 PHCR)	2
39	626858	Clamp (Nylon 3/8" Wide)	2

GROUP 27 - SIDE EXTERIOR - 27-14

A	A	A	A
11	11	12	12
	E		E

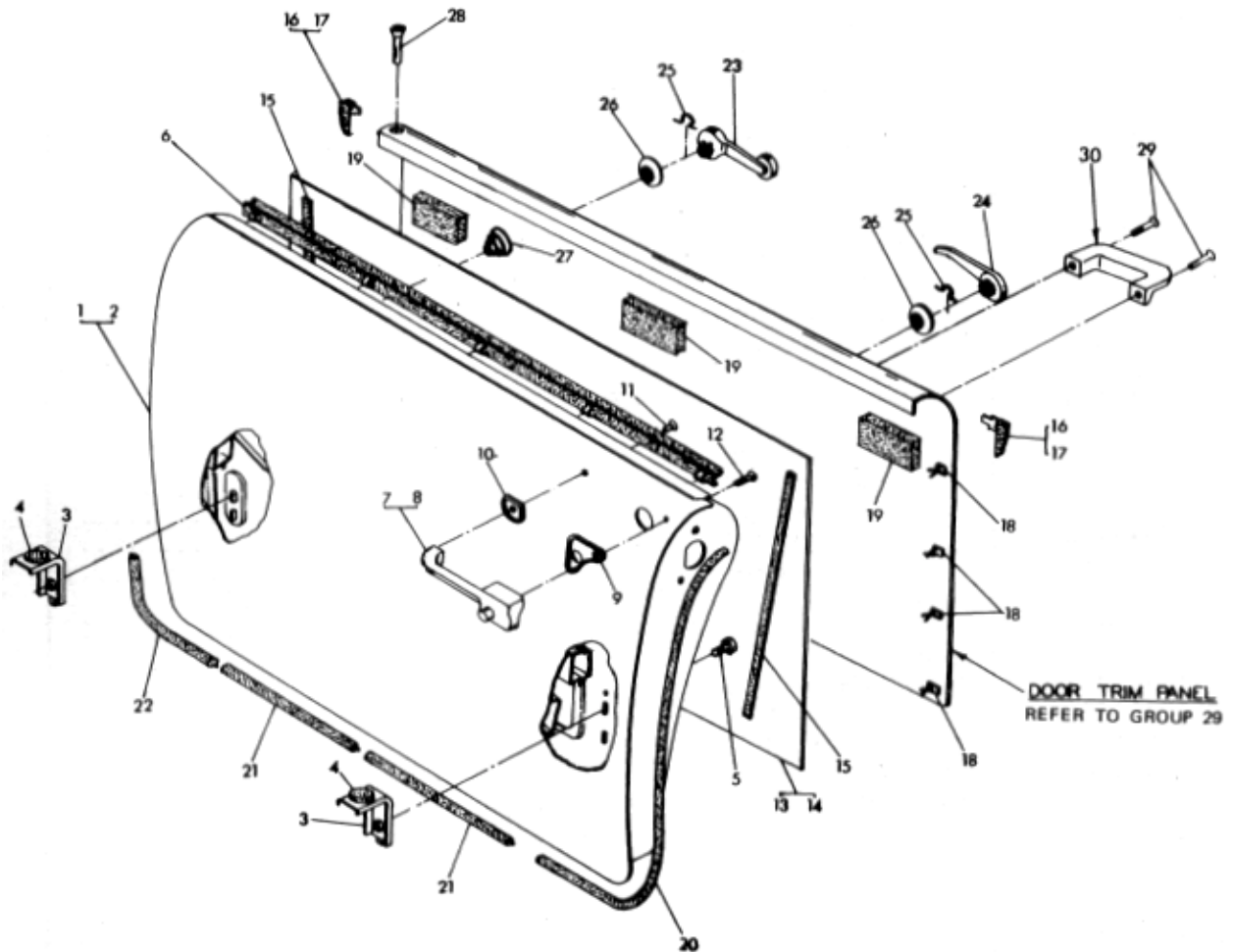


Figure 27-6 Door Accessory Parts - Rear

GROUP 27 - SIDE EXTERIOR - 27-15

Item	Part Number	Description	Qty
Figure 27-6			
DOOR ACCESSORY PARTS - REAR			
1	647949	Door Asm. - Rear Lower 120" WB - LH	1
2	647950	Door Asm. - Rear Lower 120" WB - RH	1
	647959	Door Asm. - Rear Lower 129" WB - LH	1
	647960	Door Asm. - Rear Lower 129" WB - RH	1
3	631325	Bracket Asm	4
4	622702	Bumper - Rubber	4
5	626449	Screw & Lockwasher (1/4-20 X 1/2)	4
6	651920	Weatherstrip Asm. - 120" WB	2
	651921	Weatherstrip Asm. - 129" WB	2
7	631369	Handle Asm. - LH	1
8	631370	Handle Asm. - RH	1
	64666	Button - Rear Door Handle	2
	64667	Spring - Rear Door Handle	2
	01431	Stem - Rear Door Handle	2
	64669	Retainer - Rear Door Handle	2
	64670	Seal - Rear Door Handle	2
9	630491	Gasket	2
10	630492	Gasket	2
11	444271	Screw & Lockwasher (#10-32 X 3/8)	2
12	455164	Screw & Lockwasher (#10-32 X 3/4)	2
13	640243	Deflector - Water LH 120" WB	1
14	640244	Deflector - Water RH 120" WB	1
	642177	Deflector - Water LH 129" WB	1
	642178	Deflector - Water RH 129" WB	1
15	ML-104	Sealer (25" Length)	4
16	640073	Filler - LH	1
17	640074	Filler - RH	1
18	626624	Clip	20
19	646954	Shim	6
20	634642	Weatherseal	2
21	634643	Weatherseal	8
22	644240	Weatherseal	2
23	653025	Handle - Window Regulator	2
24	639182	Handle - Door Latch	2
25	640130	Clip	4
26	640170	Washer	4
27	640096	Spring	2
28	640199	Knob - Locking	2
29	153797	Screw (1/4-20 X 1)	4
30	645414	Handle - Rear Door Pull	2
	643458	Wedge Asm	2
	640676	Striker - Wedge	2
	626611	Screw (#8 X 1/2 PHCR)	8

(Above Marked () Lower Door to Sill 129" WB Only)

GROUP 27 - SIDE EXTERIOR - 27-16

A	A	A	A
11	11	12	12
	E		E

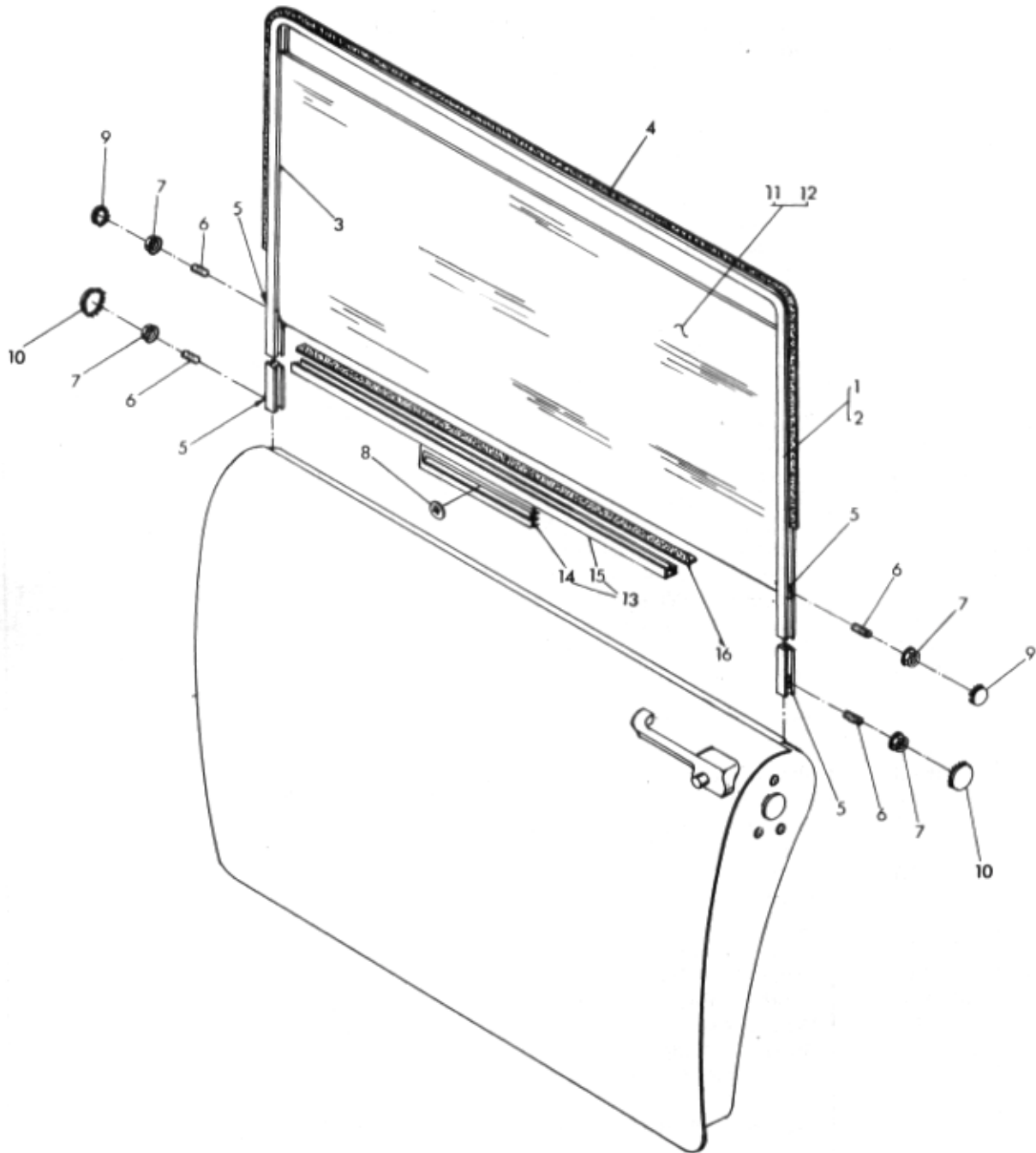


Figure 27-7 Frame & Glass Assembly - Rear Door

GROUP 27 - SIDE EXTERIOR - 27-17

Item	Part Number	Description	Qty
Figure 27-7			
FRAME & GLASS ASSEMBLY - REAR DOOR			
1	651865	Frame Asm. - LH 120" WB	1
2	651866	Frame Asm. - RH 120" WB	1
	651867	Frame Asm. - LH 129" WB	1
	651868	Frame Asm. - RH 129" WB	1
3	MZ-104	Channel - Flex	AIR
4	642585	Weatherseal - 120" WB	2
	642403	Weatherseal - 129" WB	2
5	626763	Nut (1/4-20 Weld)	8
6	626630	Screw (1/4-20 X 5/8)	8
7	626631	Locknut (1/4-20)	8
8	625932	Retainer	4
9	626786	Caplug (7/8 Dia.)	4
10	626787	Caplug (1 1/4 Dia.)	4
11	653261	Glass & Chan. - LH Clear 120" WB	1
12	653262	Glass & Chan. - RH Clear 120" WB	1
	653263	Glass & Chan. - LH Tinted 120" WB	1
	653264	Glass & Chan. - RH Tinted 120" WB	1
	653265	Glass & Chan. - LH Clear 129" WB	1
	653266	Glass & Chan. - RH Clear 129" WB	1
	653267	Glass & Chan. - LH Tinted 129" WB	1
	653268	Glass & Chan. - RH Tinted 129" WB	1
	646750	Glass - Clear 120" WB	2
	646751	Glass - Tinted 120" WB	2
	646752	Glass - Clear 129" WB	2
	646753	Glass - Tinted 129" WB	2
13	653214	Channel Asm	2
14	646974	Retainer	2
15	646973	Channel	1
16	646974	Glazing	2
Section 27-8			
ANTI-RATTLE - REAR DOOR WINDOW. 129" WB ONLY			
	645201	Bracket & Roller Asm	4
	163158	Screw (#8 X 3/8 PHCR)	4
Section 27-9			
KICK PLATE - REAR DOOR, A11E ONLY			
	646018	Plate - Kick	2
	626456	Screw & Washer Asm. (#8 X 3/4 OHCR)	32

GROUP 27 - SIDE EXTERIOR - 27-18

Item	Part Number	Description	Qty
Section 27-10			
QUARTER WINDOW PANEL			
	646756	Glass - Rear Quarter Panel Window - Clear	2
	646757	Glass - Rear Quarter Panel Window - Tinted	2
	634577	Weatherseal - Rear Quarter Window - LH Black	1
	634578	Weatherseal - Rear Quarter Window - RH Black	1
	642603	Molding - Rear Quarter Window - LH	1
	642604	Molding - Rear Quarter Window - RH	1
	626612	Screw (#8 X 5/8 OHCR Tap. #6 Hd.) Rear Quarter Wdo. Molding to Body	6
Section 27-1 1			
MOLDINGS & EMBLEMS			
	646665	Molding -Front Fender	2
	646666	Molding -Front Door	2
	646667	Molding -Rear Door - 120" WB	2
	646668	Molding -Rear Fender	2
	646669	Molding -Rear Door - 129" WB	2
	638025	Emblem -Checker	2
	638026	Emblem -Marathon	2
	626502	Clip - Emblem Mounting	20
Section 27-12			
STONE SHIELDS			
	634811	Shield - Rubber - LH	1
	634812	Shield - Rubber - RH	1
	626456	Screw & Washer Asm. (#8 X 3/4)	6
	646799	Shield - Chrome - LH	1
	646800	Shield - Chrome - RH	1
	163098	Screw (#6 X 3/8)	6
	163158	Screw (#8 X 3/8)	2